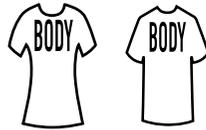




**ORIGINALS  
WORKWEAR  
DELUXE  
PRIVATE LABEL**

# FITTING



## BODY FIT

Our body fit styles are slim cut and rather clinging to your body. Contoured and side seamed for a more next to body fit.



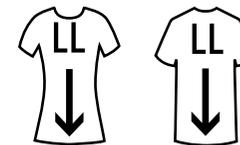
## REGULAR FIT

These styles follow your body in a flattering way, without clinging to it. The sleeves and shoulders fit closer to the body. The regular fit is currently the most popular shape.



## COMFORT FIT

Drapes away from the body for a relaxed fit and extra movement. A timeless fit has a generous, comfort forward cut and fuller sleeves for freer movement throughout. This fit has a comfortable width.



## LONGER LENGTH

In addition to the different sizes, these T-shirts are longer than standard size, which ensures a pleasant wearing comfort.

# SYMBOLS



Items with this icon indicate that they will be made from organic certified cotton or recycled GRS certified recycled polyester from 2026 onwards. This allows for a transition period to adjust production.

See also page 107



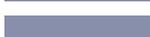
A tear-out label or no branded label in the neck.



In transition to ready to brand.

## CONTENT & CONCEPTS



	T-shirts	8
	Polo's	26
	Sweats	42
	Shirts	58
	Outerwear	62
	Underwear	70
	Workwear collection	72
	Private Label by Lemon & Soda	80
	Colour chart	98
	Additional info	104
	Care guide	105
	Sustainability	106
	Index	110

 /lemonandsoda

 /lemonandsoda79

 /lemonandsoda



## WHAT WE DO

In this catalogue, you will find our brands DeLuxe, Originals, Workwear and Private Label by Lemon & Soda. 25 employees take care of purchasing, sales, administration and shipping from our location.

We distribute our collection exclusively through an extensive dealer network.

With Lemon & Soda, we have gained an important position in the Dutch market for promotional and corporate clothing. With Private Label by Lemon & Soda, we put together unique items or a complete, tailor-made corporate clothing line. This allows us to always deliver customised work. The brands are sold to end customers through an extensive dealer network. Good cooperation between the purchasing, sales and marketing departments ensures innovation and the right tone in online and offline communication.

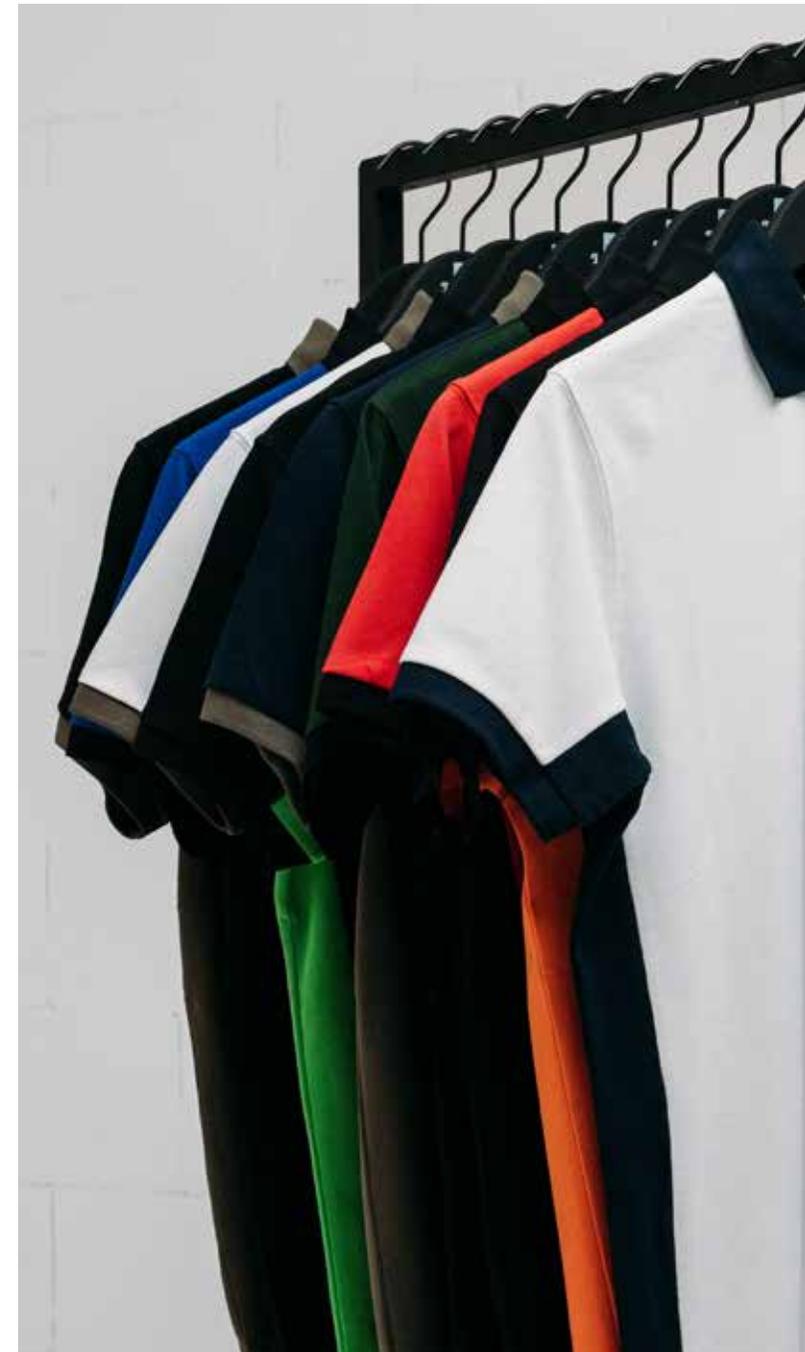
Our catalogue is one of our best-known spearheads and has been a comprehensive and clear reference work since the early years. Conscious entrepreneurship is central to Lemon & Soda.

## OUR FUTURE

Thanks to the high level of comfort and quality, we want you to enjoy our clothing for a long time. With Lemon & Soda, we strive for a cleaner, fairer and more innovative future. Our priority is to maintain responsible and safe working conditions and to comply with applicable environmental standards. We only work with factories and partners who share our values of a humane and safe workplace. We attach great importance to sustainability and have taken many measures to improve the environment. We know we still have a long way to go, but we are determined to increase our efforts in the area of sustainability.

That is why we have implemented an international code of conduct and Fair Trade rules that all our partners in the production chain must comply with. Lemon & Soda offers only green brands.

Most items in our range from our brands Lemon & Soda and Private Label by Lemon & Soda are produced in accordance with Oeko-Tex standards and the requirements of the ILO Convention.



## OUR COLLECTIONS



In today's world, it is more important than ever to present your company in a professional manner. Lemon & Soda has a strong market position with four collections: Workwear, Originals, DeLuxe and Private Label, each with its own characteristics.

It offers an extensive selection that is stylish, functional and comfortable. This 100% Dutch brand has its origins since 1979 and the current collection includes T-shirts, polo's, sweaters, shirts, outerwear and underwear.

The collection is an excellent basis with an eye for a sustainable society.

LEMON-SODA.EU



These are the standard, timeless essentials. They come in the qualities and styles you've come to expect from Lemon & Soda. This collection includes the well-known I-Tee, Basic, Fit, and Basic Mix polo's, as well as the comfortable sweats with the familiar comfort fit. It also includes Poly-Cotton shirts and, in the outerwear category, the beloved fleece vests and bodywarmers.

A true collection with all the essential Originals.



This collection features various comfortable and stylish items specifically designed for workwear. These include our well-known solid and contrast lines, which include T-shirts, polo's, sweaters and even jackets. All are available in a larger size range, with longer lengths for T-shirts and polo's.

Our Everywear collection is also part of our workwear collection. These items are characterized by their premium quality, making them ideal for workwear. This collection also includes T-shirts, polo's, sweaters, jackets, and even a winter coat.

Truly a collection suitable for everyone.



T-shirts and polo's with elastane, heavier weight sweaters, fitted shirts with elastane and functional softshell jackets. That's what this collection consists of and what gives this brand that extra touch of luxury.

All items are crafted with that little bit extra to give you a unique look with a little something extra.



With private label, we create your unique product or collection. We transform your brand and corporate identity into a recognizable, high-quality product or complete collection. From the initial idea to final delivery, we're with you every step of the way.

Our three options: Full Private Label: Complete development from start to finish; Semi Private Label: Existing qualities and colors with your details; and Print Private Label: Quick personalization of existing products. There's a private label for everyone.

Your Story, Your Style, Your Private Label.

PRIVATELABELCONCEPT.NL

# T-SHIRTS



## I-TEE

### T-SHIRT LEM1111

XS - 3XL | 4XL - 6XL\*

100% combed (organic 🌱) cotton•  
Single jersey  
180 gr/m<sup>2</sup> (white 170)

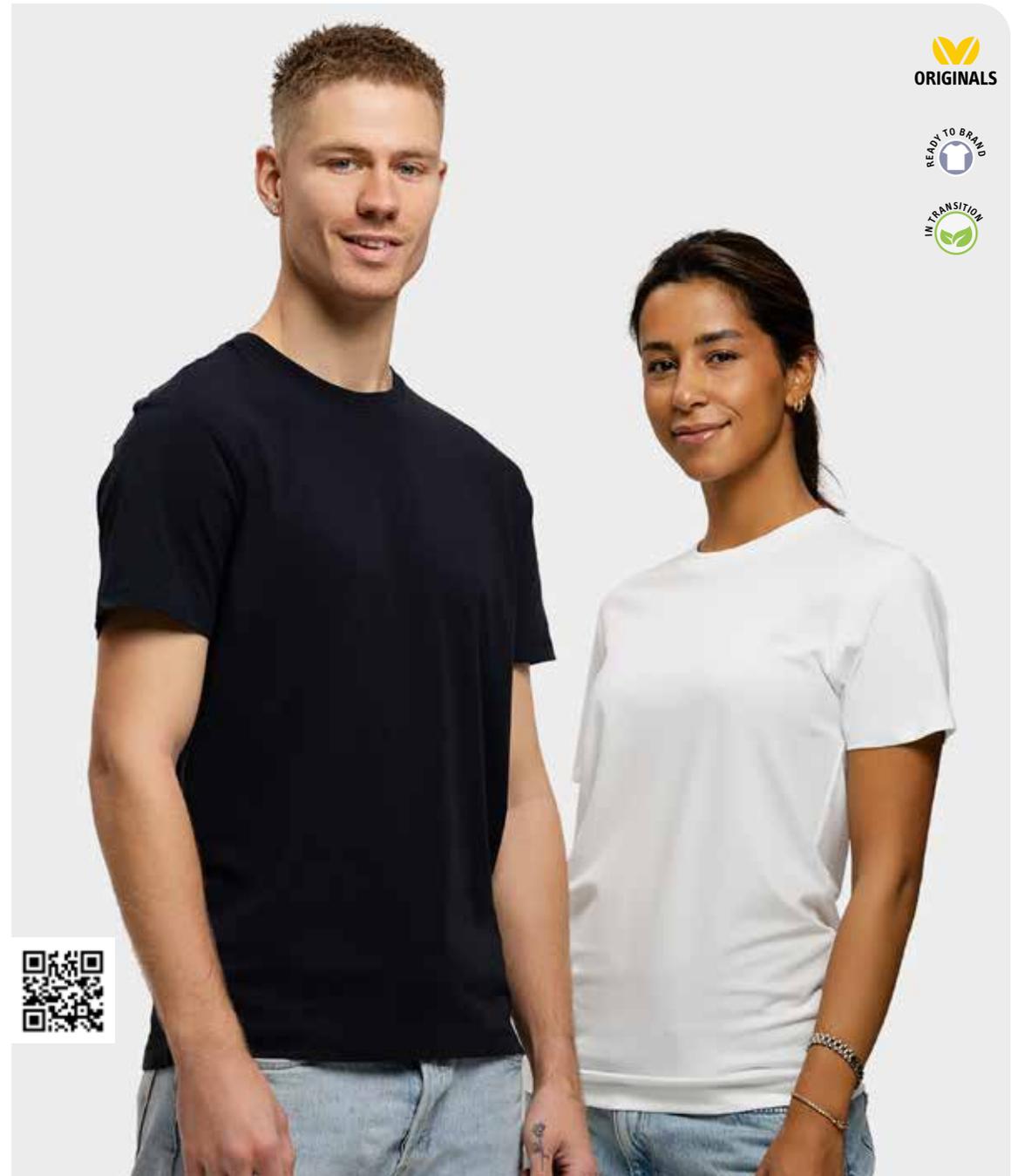
- UNISEX STYLE
- BIO-WASHED
- WIDE SIZE RANG



The I-Tee has been treated with a bio-washing which provides an extra **SMOOTH SURFACE**. This makes the T-shirt ideal for printing or embroidery.



\* also available in 4XL - 6XL  
▲ cotton/viscose mix  
◊ discontinued colour  
• this product contains organic GOTS certified cotton





**DELUXE**  
BY Lemon & Soda

**LONGER LENGTH**

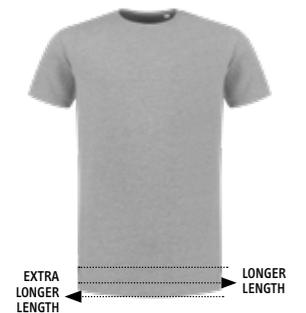
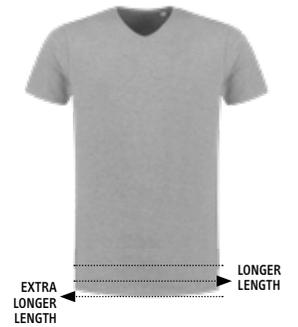


**EXTRA  
LONGER LENGTH**

MODEL IS 1.88M



2 different lengths  
and  
5 different colours  
make the V-neck and  
Crew-neck T-shirt a  
bestseller





Extra Longer Length

**V-NECK T-SHIRT**  
**LEM1135**

Longer length: S - 6XL  
Extra longer length: S - 6XL

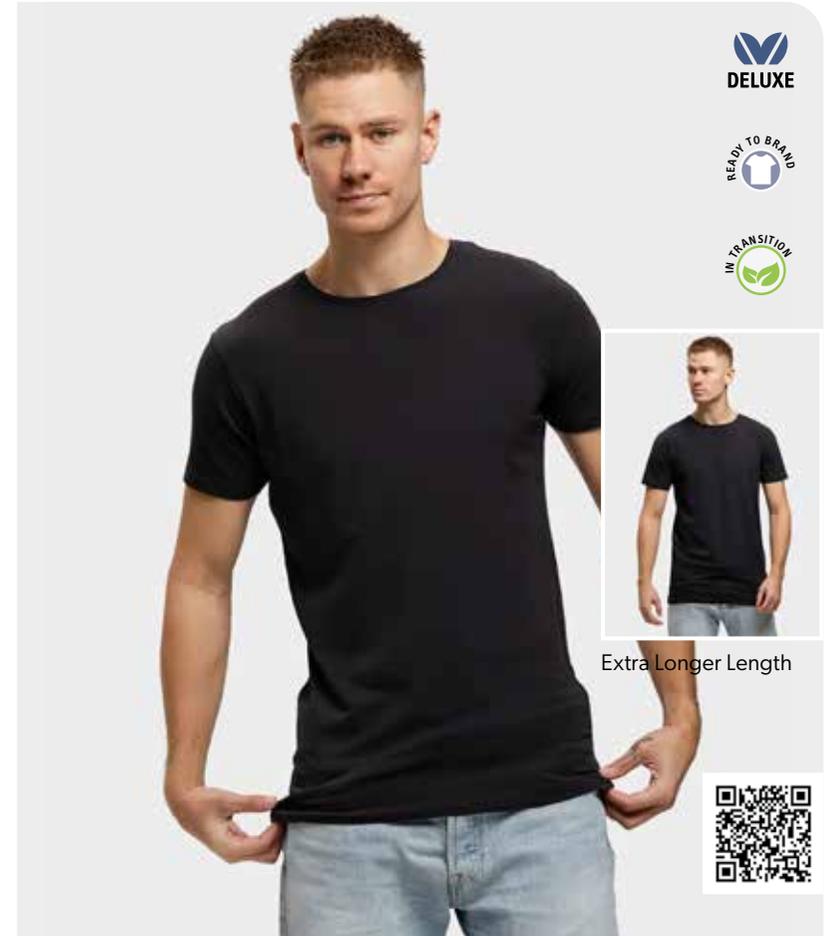


▲ cotton/viscose mix  
• this product contains organic GOTS certified cotton

**FINE COTTON**  
**ELASTANE**

95% combed (organic) cotton - 5% elastane  
Single jersey  
160 gr/m<sup>2</sup> (white 150)

- UNISEX STYLE
- LONGER + EXTRA LONGER LENGTH
- PREMIUM QUALITY



Extra Longer Length

**T-SHIRT**  
**LEM1130**

Longer length: S - 6XL  
Extra longer length: S - 6XL



▲ cotton/viscose mix  
• this product contains organic GOTS certified cotton



## COTTON ELASTANE

### T-SHIRT FOR HER

LEM1268

S - 2XL | 3XL\*

95% combed (organic 🌱) cotton - 5% elastane•

Single jersey

200 gr/m<sup>2</sup> (white 190)

- **BODY FIT**
- **PREMIUM QUALITY**
- **STRETCH**

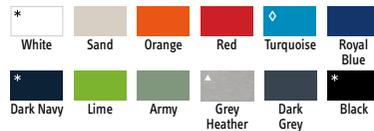
12

different colours and

6

different styles

for him and for her



\* also available in 3XL

▲ cotton/viscose mix

◊ discontinued colour

• this product contains organic GOTS certified cotton

**COTTON ELASTANE**

**T-SHIRT**

**LEM1269**

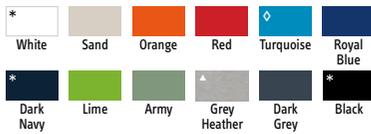
S - 3XL | 4XL - 6XL\*

95% combed (organic 🌱) cotton - 5% elastane•

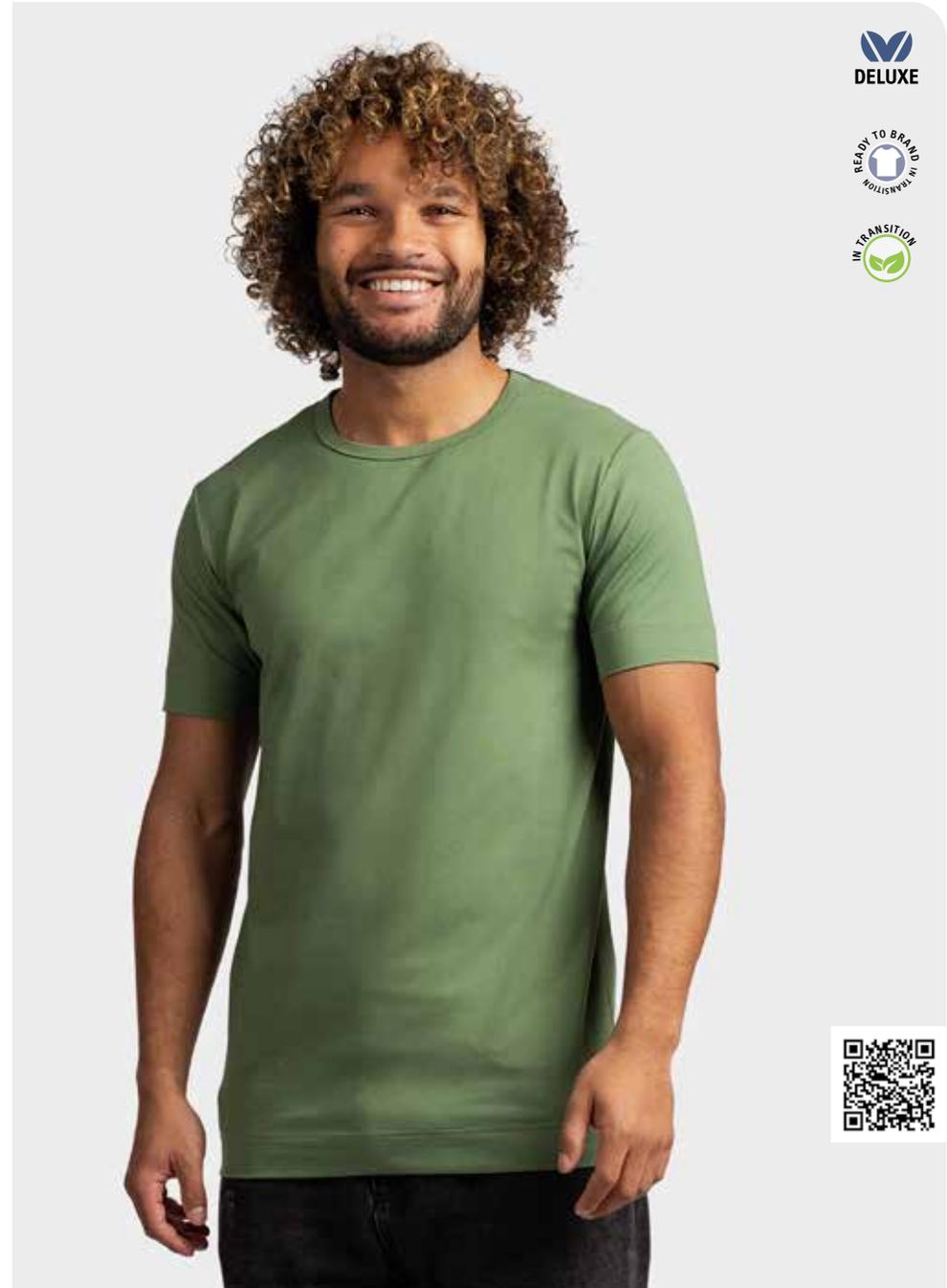
Single jersey

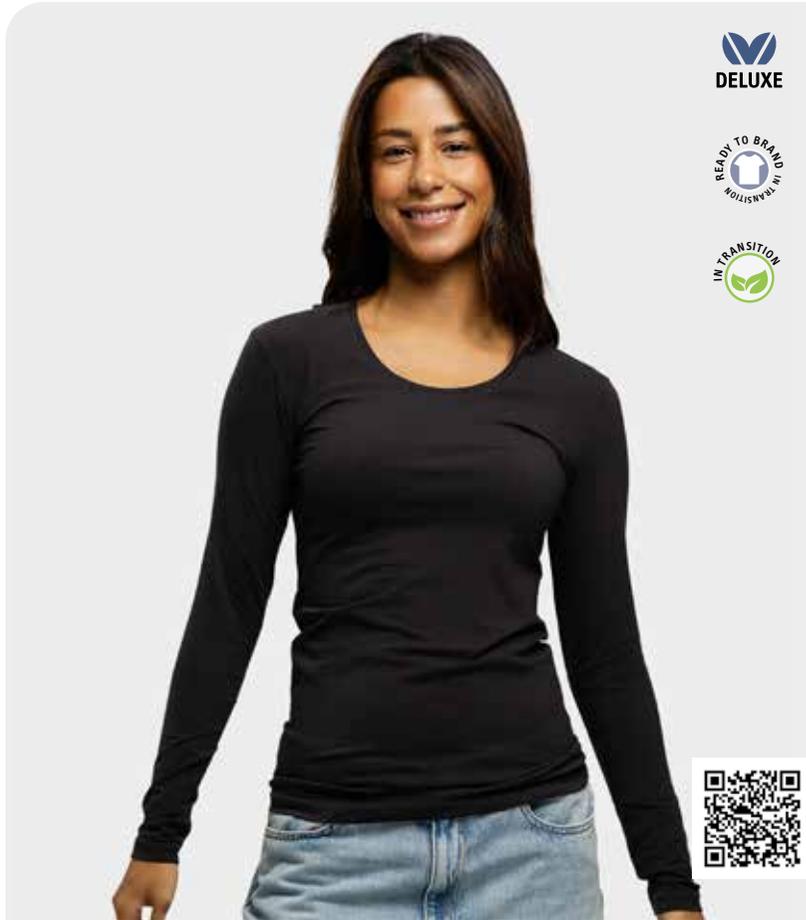
200 gr/m<sup>2</sup> (white 190)

- UNISEX STYLE
- PREMIUM QUALITY
- STRETCH



\* also available in 4XL - 6XL  
 ▲ cotton/viscose mix  
 ◊ discontinued colour  
 • this product contains organic GOTS certified cotton





## LONG SLEEVE T-SHIRT FOR HER LEM1267

S - 2XL | 3XL\*



\* also available in 3XL  
▲ cotton/viscose mix  
◊ discontinued colour  
• this product contains organic GOTS certified cotton

## COTTON ELASTANE

95% combed (organic 🌱) cotton - 5% elastane•  
Single jersey  
200 gr/m<sup>2</sup> (white 190)

- BODY FIT
- PREMIUM QUALITY
- STRETCH

12  
different colours and  
6  
different styles  
for him and for her



## LONG SLEEVE T-SHIRT LEM1265

S - 3XL | 4XL - 6XL\*



\* also available in 4XL - 6XL  
▲ cotton/viscose mix  
◊ discontinued colour  
• this product contains organic GOTS certified cotton

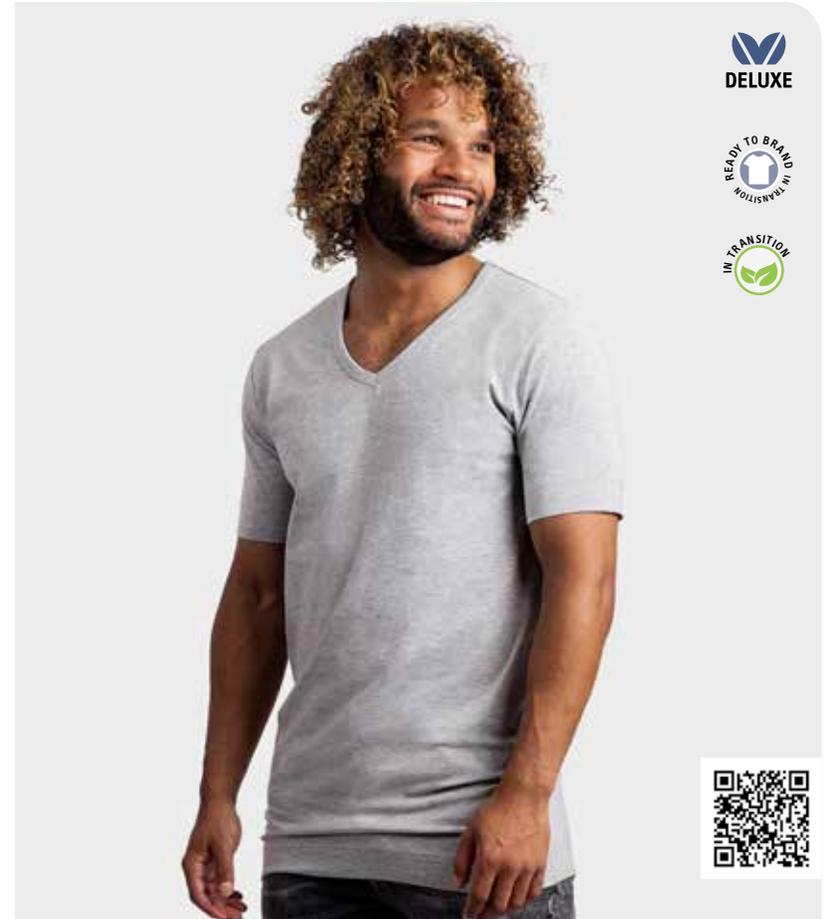


**COTTON ELASTANE**

95% combed (organic) cotton - 5% elastane  
 Single jersey  
 200 gr/m<sup>2</sup> (white 190)

- **BODY FIT**
- **PREMIUM QUALITY**
- **STRETCH**

**12**  
 different colours and  
**6**  
 different styles  
 for him and for her



**V-NECK T-SHIRT FOR HER**  
**LEM1262**  
**S - 2XL | 3XL\***



\* also available in 3XL  
 ▲ cotton/viscose mix  
 ◇ discontinued colour  
 • this product contains organic GOTS certified cotton

**V-NECK T-SHIRT**  
**LEM1264**  
**S - 3XL | 4XL - 6XL\***



\* also available in 4XL - 6XL  
 ▲ cotton/viscose mix  
 ◇ discontinued colour  
 • this product contains organic GOTS certified cotton



## COTTON ELASTANE

95% combed (organic 🌱) cotton - 5% elastane•  
Single jersey  
200 gr/m<sup>2</sup> (white 190)

- **BODY FIT**
- **PREMIUM QUALITY**
- **STRETCH**



**TANK TOP**  
**LEM1275**  
S - 3XL



▲ cotton/viscose mix  
• this product contains organic GOTS certified cotton

**TANK TOP FOR HER**  
**LEM1270**  
S - 2XL



▲ cotton/viscose mix  
◊ discontinued colour  
• this product contains organic GOTS certified cotton

UNISEX



FOR HER



LONGER LENGTH AND STRETCH FOR A COMFORTABLE FIT. FOR BOTH, MEN AND WOMEN, WITH SHORT AND LONG SLEEVES. EACH ITEM HAS ITS OWN COLOURS.

COTTON  
ELASTANE





**ORANGE**  
BY **Lemon&Soda**

**READY TO**  
**WIN**



## FLAG COTTON ELASTANE

**T-SHIRT**  
**LEM1205**  
XS - 6XL

95% combed organic  cotton - 5% elastane•  
Single jersey  
200 gr/m<sup>2</sup>

- UNISEX STYLE
- ORGANIC COTTON
- WITH SIDE SEAMS



Orange

NEW



• this product contains organic GOTS certified cotton

NEW



## EVERYWEAR ACCENT LINE

### T-SHIRT LEM4510 XS - 6XL

50% (organic 🌱) cotton (inside) -  
50% (recycled) polyester (outside)•  
Piqué  
170 gr/m<sup>2</sup> (white 165)

- UNISEX STYLE
- PREMIUM QUALITY
- WIDE SIZE RANGE

Available from mid-2026



• this product contains organic OCS certified cotton and recycled GRS certified polyester

EVERYWEAR

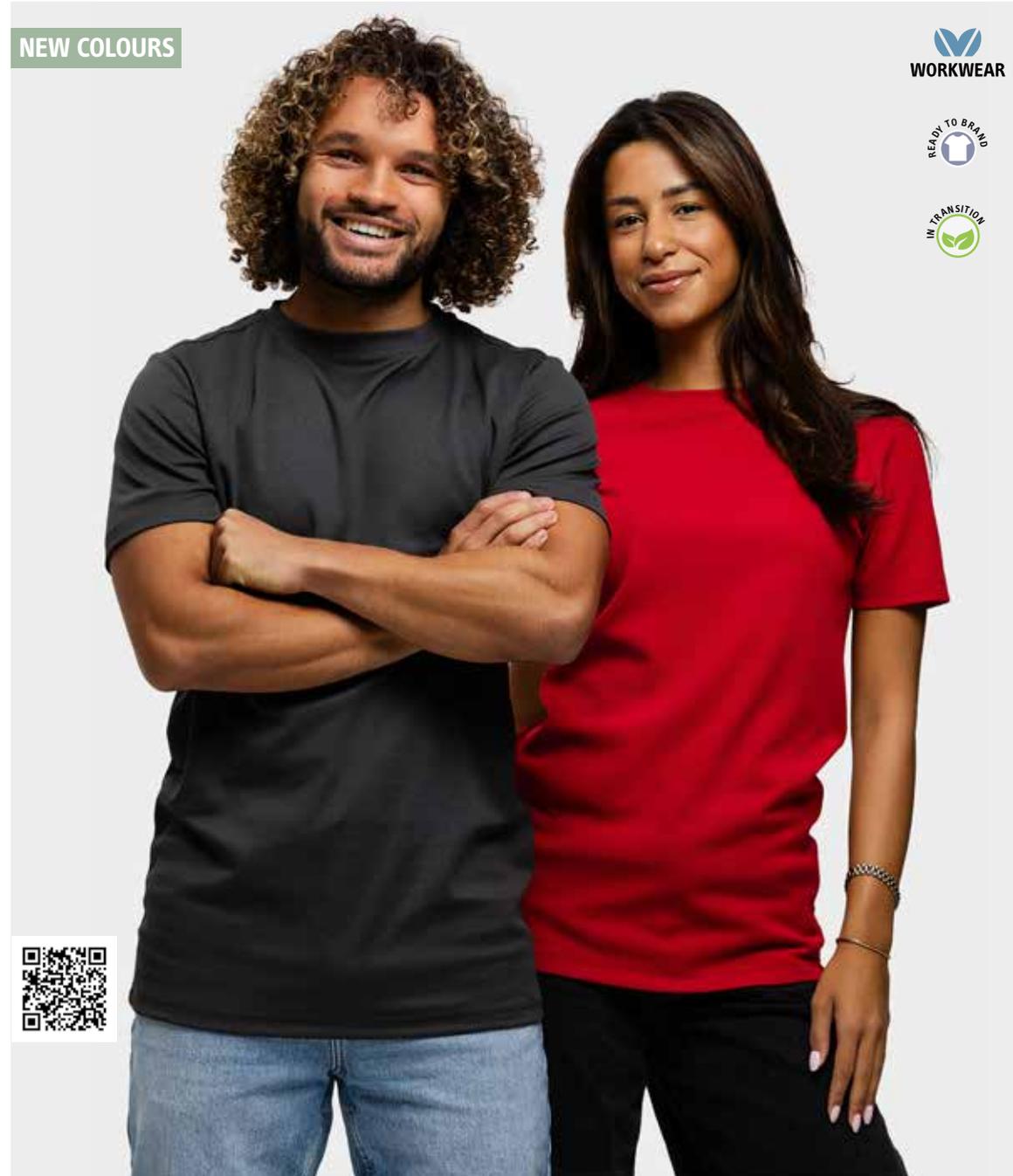
**T-SHIRT**  
**LEM4504**  
 XS - 6XL

50% (organic ) cotton (inside) -  
 50% (recycled) polyester (outside)•  
 Piqué  
 170 gr/m<sup>2</sup> (white 165)

- BREATHABLE
- QUICK DRYING
- ANTIBACTERIAL TREATMENT



NEW COLOURS



• this product contains organic OCS certified cotton and recycled GRS certified polyester



# Contrast

**6 styles - 8 sizes - 9 colour combinations**

Lemon & Soda Workwear with contrast colours at the neckline and on the sides of the garment. The contrast collection is easy to provide with a company logo.

A pleasant wearing comfort with a great fit.

White/  
Dark Navy



White/  
Pearl Grey



Red/  
Black



Royal Blue/  
Black



Dark Navy/  
Pearl Grey



Forest  
Green/Black



Black/  
Orange



Black/  
Lime



Black/  
Pearl Grey



Workwear Contrast  
T-shirt



Workwear Contrast  
Polo



Workwear Contrast  
Sweater



Workwear Contrast  
Polosweater



Workwear Contrast  
Cardigan



Workwear Contrast  
Softshell







## WORKWEAR CONTRAST

### T-SHIRT LEM4500 S - 6XL

100% combed (organic ) cotton•  
Single jersey  
180 gr/m<sup>2</sup> (white 170)

- UNISEX STYLE
- WORKWEAR
- PREMIUM QUALITY



See colour specification at page 20  
• this product contains organic GOTS certified cotton

## WORKWEAR UNI

**T-SHIRT**  
**LEM4501**  
S - 6XL

100% combed (organic ) cotton•  
Single jersey  
180 gr/m<sup>2</sup> (white 170)

- UNISEX STYLE
- PREMIUM QUALITY
- WASHABLE AT 60 DEGREES



• this product contains organic GOTS certified cotton

## NEW COLOURS

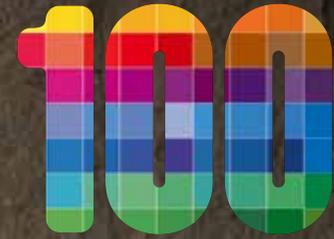




**PRIVATE LABEL**  
BY **Lemon&Soda**



**MORE THAN**



**COLOURS**

# Semi Private Label

## Existing base your finishing touches

- more creative freedom with a low MOQ  
(from 120-150 pieces)
- choose from existing qualities and colours
- additional options such as:
  - private neck label
  - contrasting colour details
  - woven or printed neck tape
  - woven, printed or embroidered labels and badges
  - personalised buttons and/or pullers
  - many different decoration techniques

**Semi Private Label** combines existing qualities and colours with customisation, giving your item a distinctive look.





# POLO'S



**BASIC  
COTTON ELASTANE**

**POLO  
LEM3572**

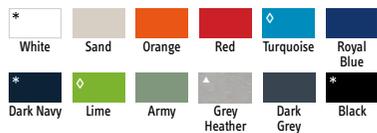
S - 3XL | 4XL - 6XL\*

95% combed (organic 🌱) cotton - 5% elastane•

Piqué

240 gr/m<sup>2</sup> (white 230)

- PREMIUM STYLE
- LONGER LENGTH
- STRETCH



\* also available in 4XL - 6XL  
 ▲ cotton/viscose mix  
 ◊ discontinued article  
 • this product contains organic GOTS certified cotton





## BASIC COTTON ELASTANE

### POLO FOR HER LEM3570

S - 2XL | 3XL\*

95% combed (organic cotton - 5% elastane•

Piqué

240 gr/m<sup>2</sup> (white 230)

- PREMIUM STYLE
- LONGER LENGTH
- STRETCH

## 12

different colours and

## 6

different styles

for him and for her



\* also available in 3XL

▲ cotton/viscose mix

◊ discontinued article

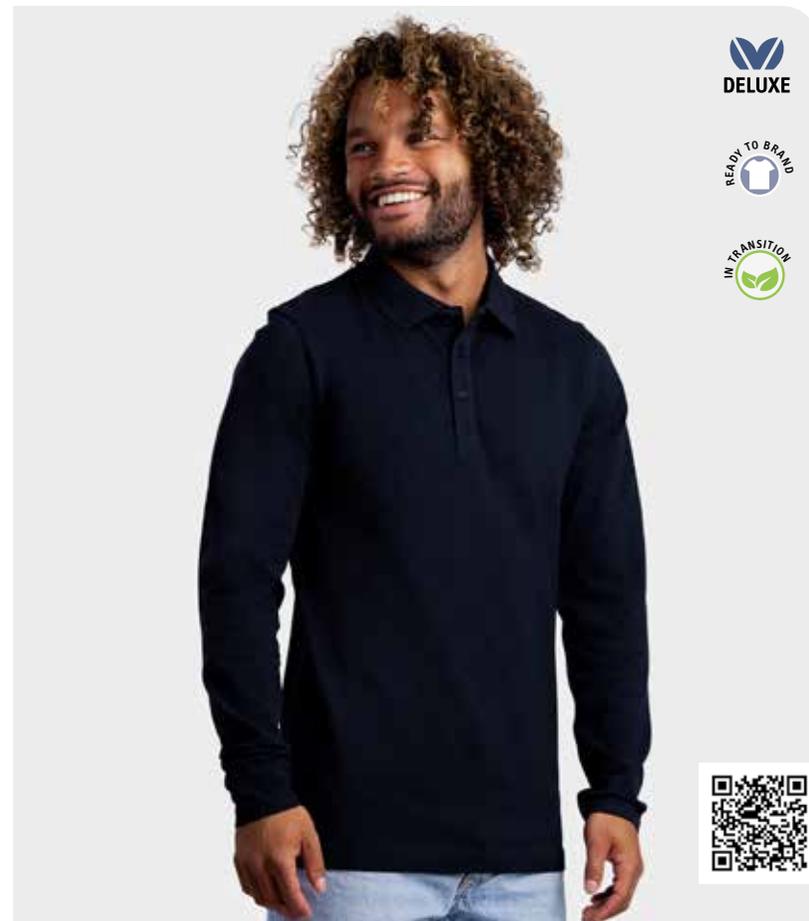
• this product contains organic GOTS certified cotton



### BASIC COTTON ELASTANE

95% combed (organic) cotton - 5% elastane  
Piqué  
240 gr/m<sup>2</sup> (white 230)

- PREMIUM STYLE
- LONGER LENGTH
- STRETCH



#### LONG SLEEVE POLO FOR HER

LEM3574

S - 2XL | 3XL\*



\* also available in 3XL  
▲ cotton/viscose mix  
• this product contains organic GOTS certified cotton

#### LONG SLEEVE POLO

LEM3576

S - 3XL

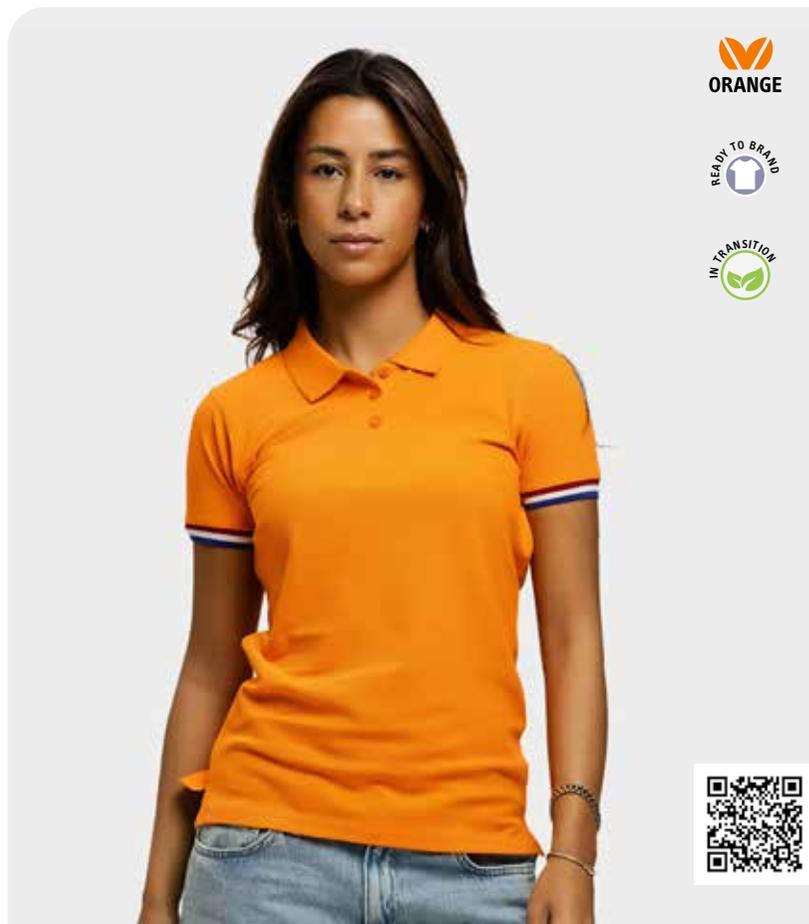


▲ cotton/viscose mix  
• this product contains organic GOTS certified cotton



# ONE TEAM ONE COLOUR





**POLO FOR HER**  
**LEM3503**  
S - 3XL



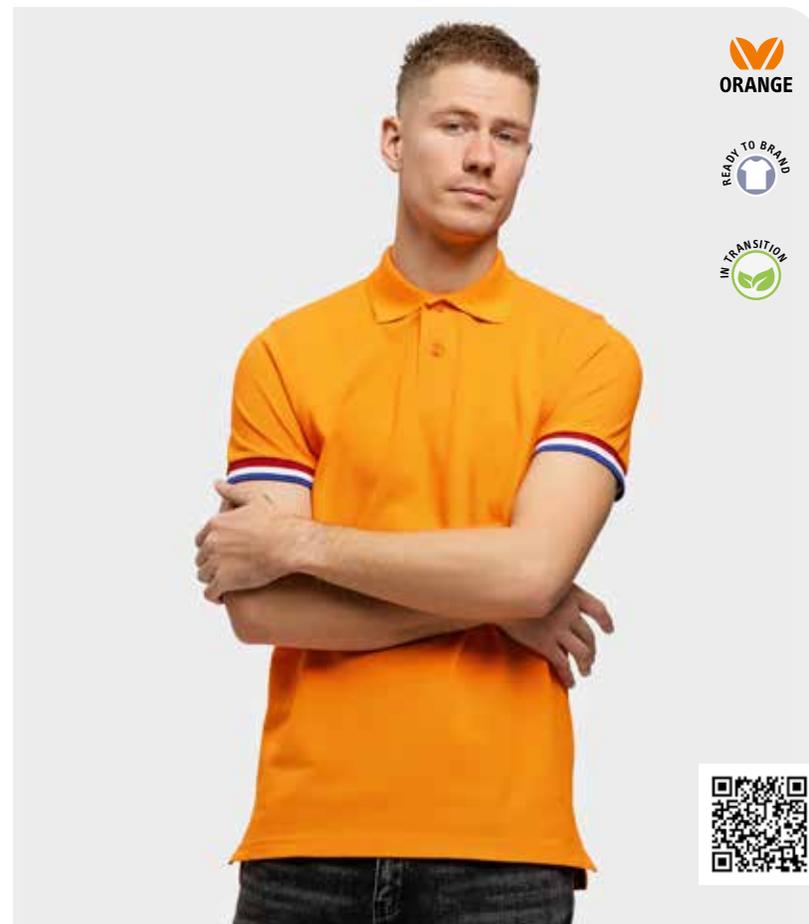
• this product contains organic GOTS certified cotton

**FLAG**

100% combed (organic ) cotton•  
Double Lacoste piqué  
220 gr/m<sup>2</sup>

- **REGULAR FIT**

**UNISEX UP TO 6XL >**

**POLO**  
**LEM3505**  
XS - 6XL



• this product contains organic GOTS certified cotton



**POLO°**  
**LEM3540**  
S - 2XL | 3XL\*



**BASIC**

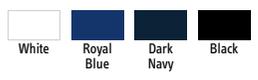
100% combed cotton  
Double Lacoste piqué  
220 gr/m<sup>2</sup> (white 210)

■ **REGULAR FIT**

< **TUBULAR**    **SIDE SEAMS** >



**POLO FOR HER**  
**LEM3535**  
S - 2XL



\* available in 3XL  
▲ cotton/polyester mix  
◊ discontinued article

**FIT**

**POLO  
LEM3510**

S - 3XL | 4XL - 6XL\*

100% combed (organic ) cotton•  
Double Lacoste piqué  
220 gr/m<sup>2</sup> (white 210)

- UNISEX STYLE
- BIO-WASHED
- WIDE SIZE RANGE



\* also available in 4XL - 6XL  
• this product contains organic GOTS certified cotton

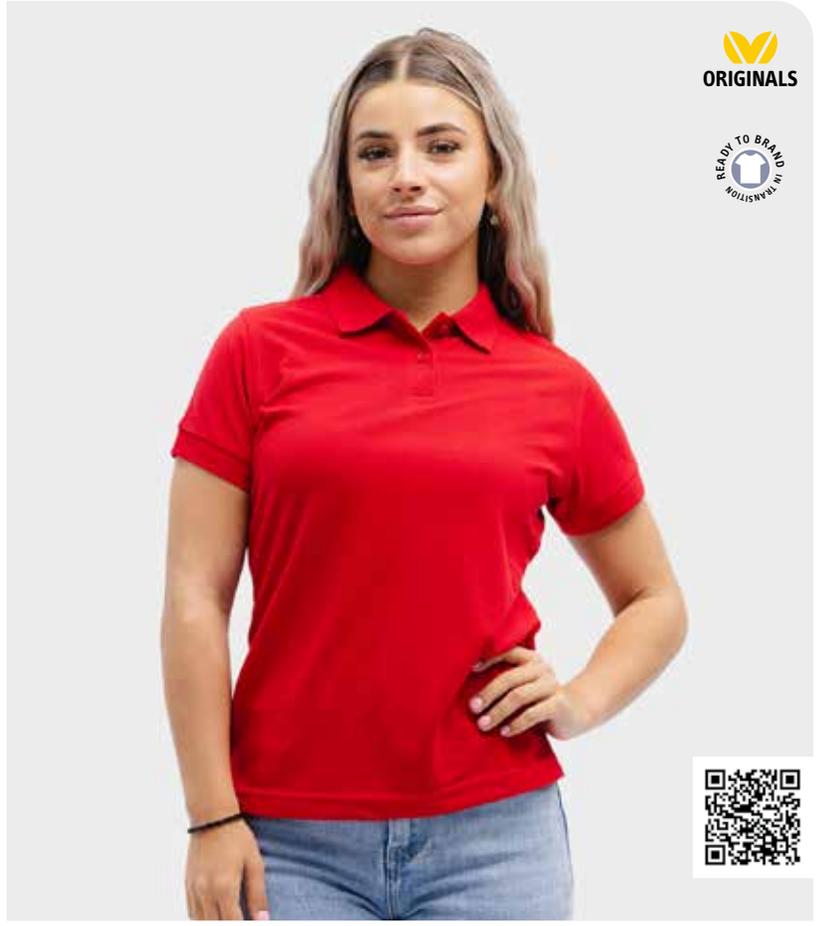




**BASIC MIX**

35% combed cotton -  
65% polyester  
Piqué  
200 gr/m<sup>2</sup> (white 190)

- **REGULAR FIT**
- < **TUBULAR**    **SIDE SEAMS** >

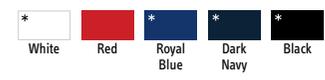


**POLO**  
**LEM3500**  
S - 3XL | 4XL - 6XL\*



\* also available in 4XL - 6XL  
◊ discontinued colours

**POLO FOR HER** ◊  
**LEM3502**  
S - 2XL | 3XL\*



\* also available in 4XL - 6XL  
◊ discontinued article

**HEAVY  
FIT MIX**

**POLO  
LEM3511**

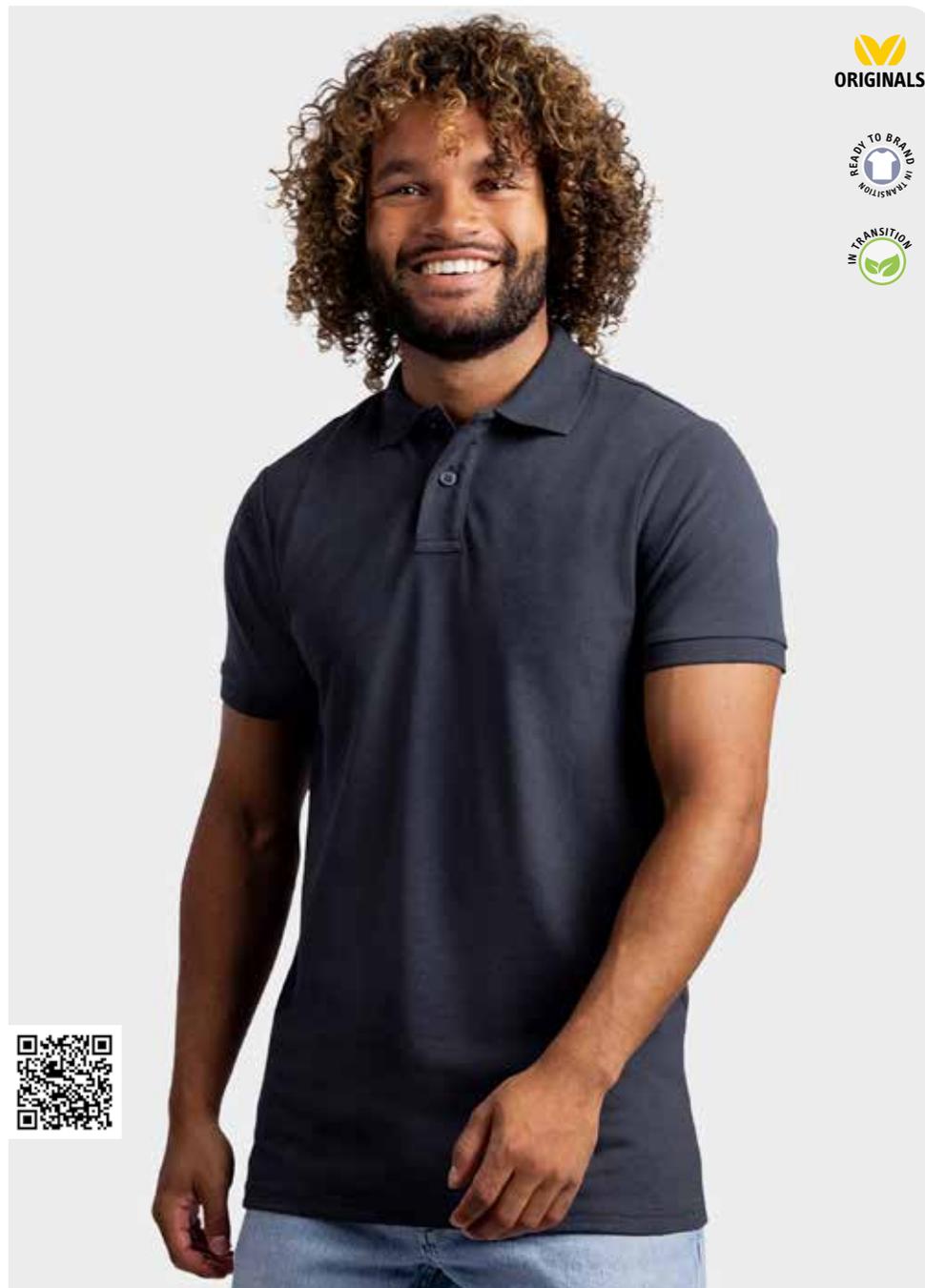
S - 3XL | 4XL - 6XL\*

35% combed (organic 🌱) cotton - 65% (recycled) polyester•  
Double Lacoste piqué  
240 gr/m<sup>2</sup> (white 220)

- UNISEX STYLE
- BIO-WASHED
- WIDE SIZE RANGE



\* also available in 4XL - 6XL  
▲ cotton/viscose mix  
• this product contains organic OCS certified cotton and recycled GRS certified polyester



NEW COLOURS



## WORKWEAR UNI

**POLO**  
**LEM4601**  
S - 6XL

35% combed (organic cotton - 65% (recycled) polyester•  
Double Lacoste piqué  
240 gr/m<sup>2</sup> (white 230)

- UNISEX STYLE
- LONGER LENGTH
- WASHABLE AT 60 DEGREES



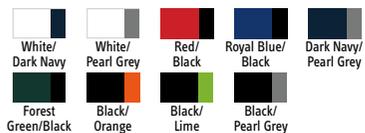
• this product contains organic OCS certified cotton and recycled GRS certified polyester

**WORKWEAR  
CONTRAST**

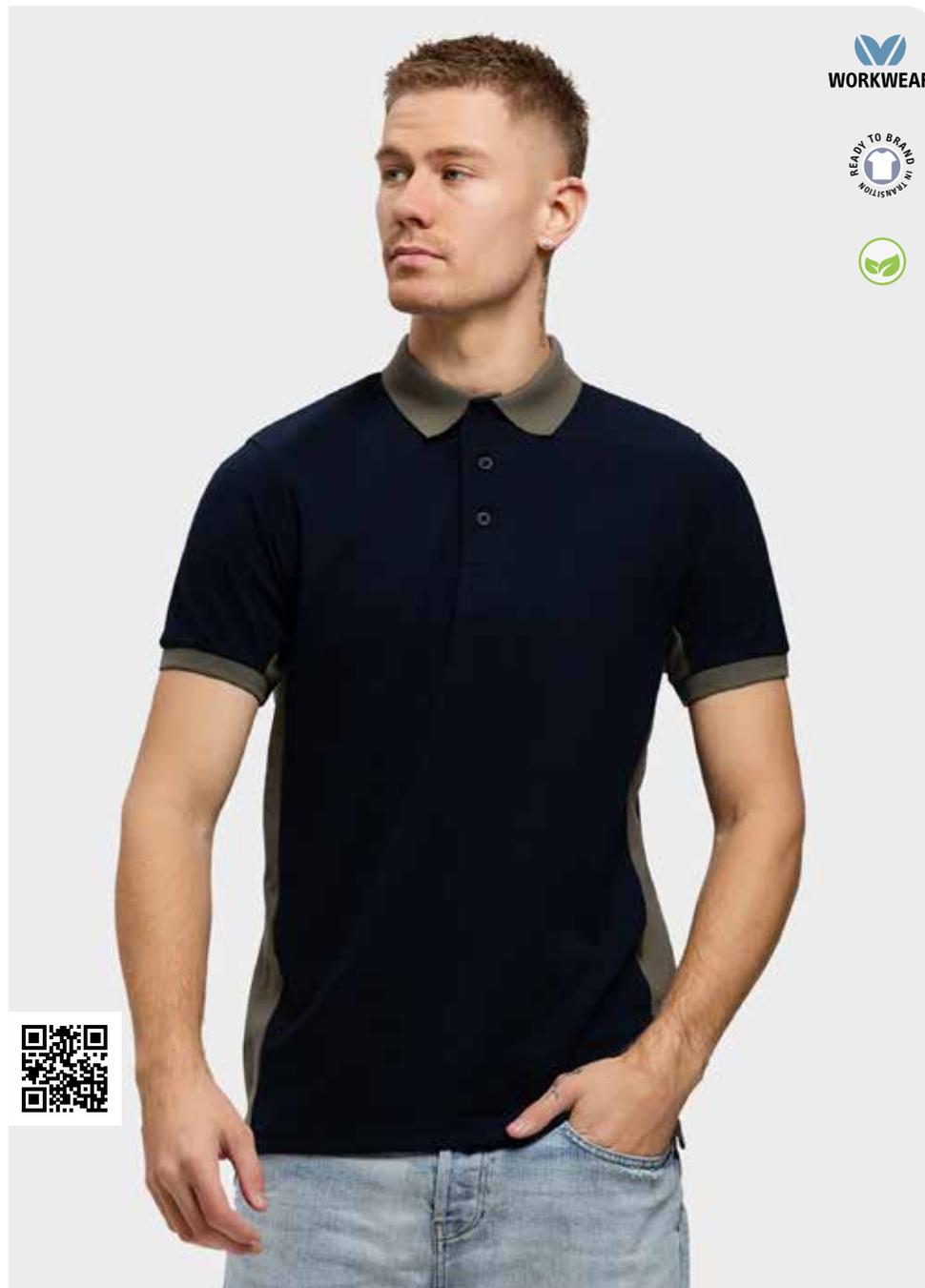
**POLO  
LEM4600**  
S - 6XL

35% combed (organic ) cotton - 65% (recycled) polyester•  
Double Lacoste piqué  
240 gr/m<sup>2</sup> (white 230)

- UNISEX STYLE
- LONGER LENGTH
- WIDE SIZE RANGE



See colour specification at page 20  
• this product contains organic OCS certified cotton and recycled GRS certified polyester



NEW COLOURS



POLO  
LEM4604  
S - 6XL



EVERYWEAR

50% (organic cotton) (inside) - 50% (recycled) polyester (outside)•  
Piqué  
170 gr/m<sup>2</sup> (white 165)

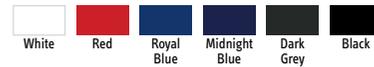
- BREATHABLE
- QUICK DRYING
- ANTIBACTERIAL TREATMENT



NEW COLOURS



POLO FOR HER  
LEM4602  
S - 3XL



• this product contains organic OCS certified cotton and recycled GRS certified polyester

• this product contains organic OCS certified cotton and recycled GRS certified polyester



**WORKWEAR**  
BY **Lemon&Soda**

*Everywear*

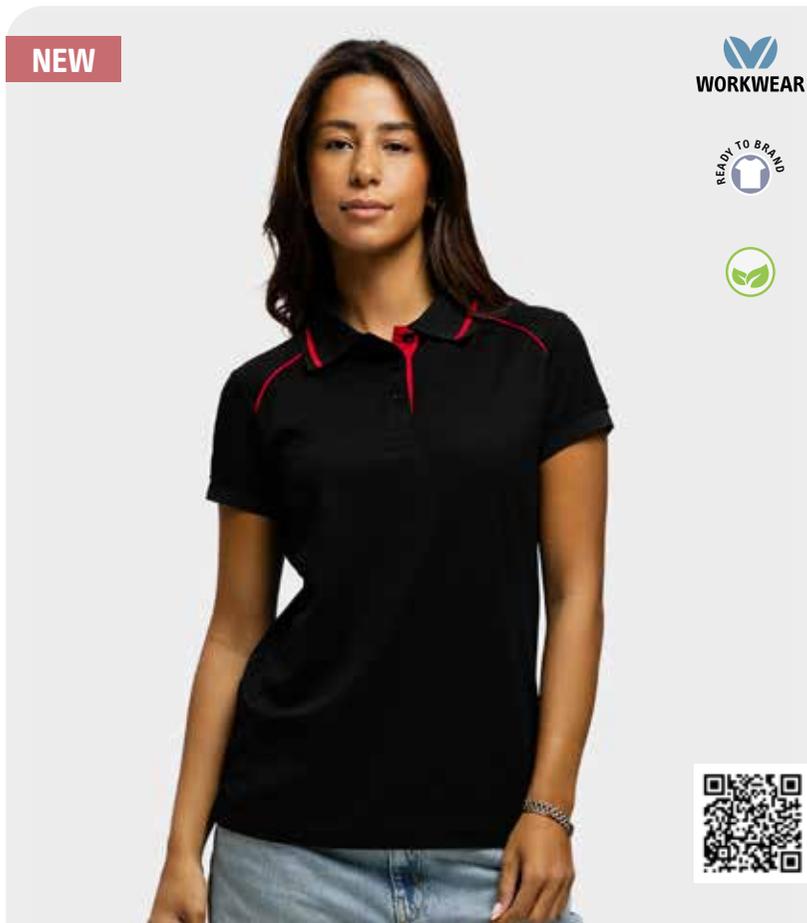




**WORKWEAR**  
BY **Lemon&Soda**

*Everywear*  
ACCENT/LINE





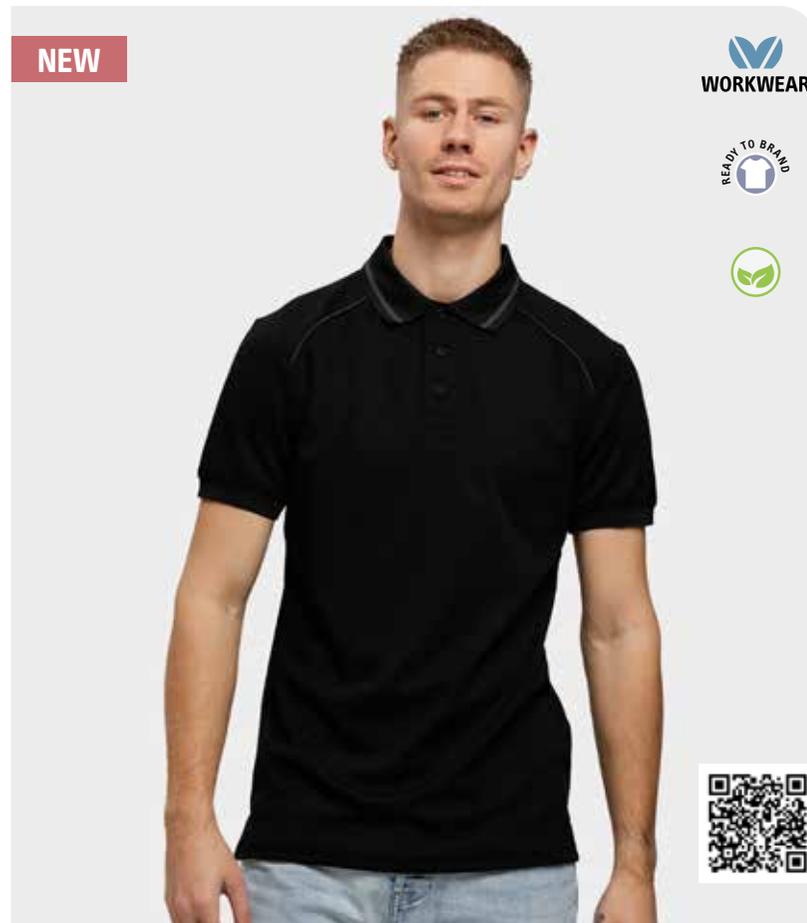
**EVERYWEAR  
ACCENT LINE**

50% (organic ) cotton (inside) - 50% (recycled) polyester (outside)•  
Piqué  
170 gr/m<sup>2</sup> (white 165)

- **UNIQUE QUALITY**
- **LONGER LENGTH**

Available from mid-2026





**POLO FOR HER**  
**LEM4608**  
S - 3XL



• this product contains organic OCS certified cotton and recycled GRS certified polyester

**POLO**  
**LEM4610**  
S - 6XL



• this product contains organic OCS certified cotton and recycled GRS certified polyester

# SWEATS



HEAVYSWEAT

HOODED CARDIGAN

LEM3225

XS - 3XL

65% cotton - 35% polyester

Heavy sweat

380 gr/m<sup>2</sup>

- UNISEX STYLE
- DOUBLE LINED CONTRAST HOOD
- MADE IN EU



Dark Navy / Grey Heather



Grey Heather / Dark Navy



Black / Grey Heather





**DELUXE**  
BY **Lemon&Soda**

# COMFORT HEAVYSWEAT





**RAGLAN SWEATER**  
**LEM3229**

XS - 3XL | 4XL - 6XL\*

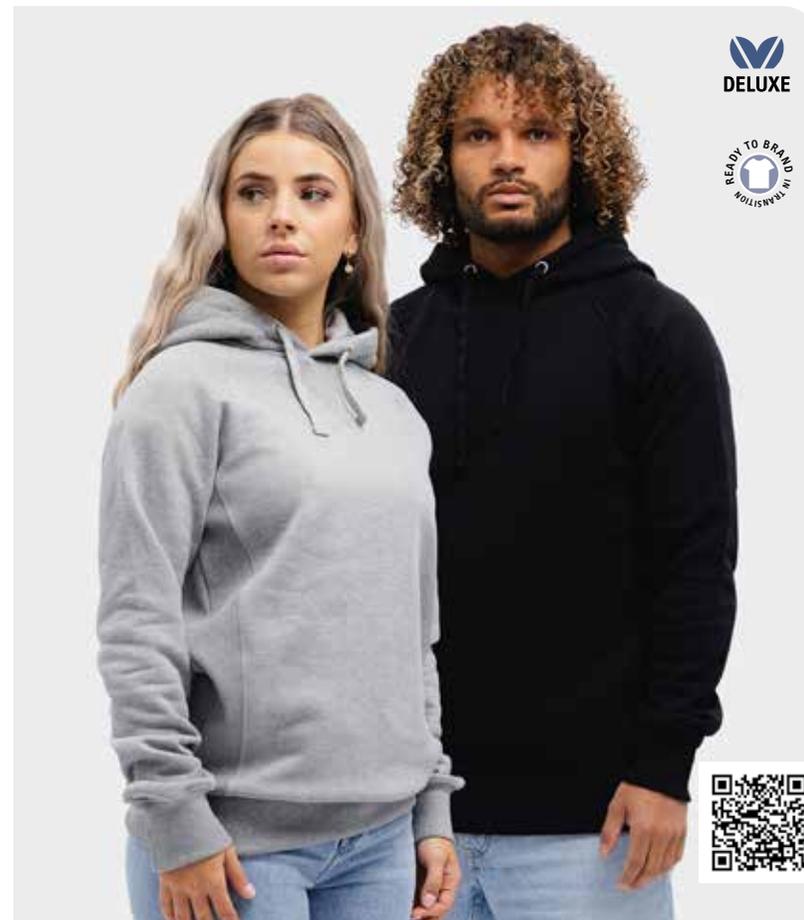


**HEAVYSWEAT**

65% cotton -  
35% polyester  
Heavy sweat  
380 gr/m<sup>2</sup>

- UNISEX STYLE
- RAGLAN SLEEVES
- HEAVY RIBS
- MADE IN EU

**DOUBLE LINED HOOD >**



**HOODED RAGLAN SWEATER**  
**LEM3234**

XS - 3XL | 4XL - 6XL\*



\* also available in 4XL - 6XL

\* also available in 4XL - 6XL



## WORKWEAR CONTRAST

### POLOSWEATER

LEM4700

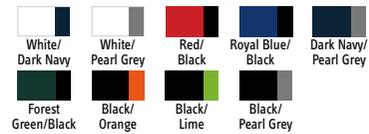
S - 6XL

65% cotton - 35% polyester

Sweat

280 gr/m<sup>2</sup> (white 270)

- UNISEX STYLE
- UP TO 6XL
- MADE IN EU



See colour specification at page 20



WORKWEAR



**CARDIGAN**  
**LEM4725**  
S - 6XL



White/ Dark Navy	White/ Pearl Grey	Red/ Black	Royal Blue/ Black	Dark Navy/ Pearl Grey
Forest Green/Black	Black/ Orange	Black/ Lime	Black/ Pearl Grey	

See colour specification at page 20

**WORKWEAR  
CONTRAST**

65% cotton -  
35% polyester  
Sweat  
280 gr/m<sup>2</sup> (white 270)

- UNISEX STYLE
- UP TO 6XL
- MADE IN EU

< ZIPPER IN POCKETS



WORKWEAR



**SWEATER**  
**LEM4750**  
S - 6XL



White/ Dark Navy	White/ Pearl Grey	Red/ Black	Royal Blue/ Black	Dark Navy/ Pearl Grey
Forest Green/Black	Black/ Orange	Black/ Lime	Black/ Pearl Grey	

See colour specification at page 20

NEW COLOURS



**POLOSWEATER**  
**LEM4701**  
S - 6XL



**WORKWEAR**  
**UNI**

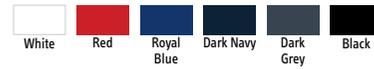
65% cotton -  
35% polyester  
Sweat  
280 gr/m<sup>2</sup> (white 270)

- UNISEX STYLE
- UP TO 6XL
- MADE IN EU

NEW COLOURS



**SWEATER**  
**LEM4751**  
S - 6XL





**WORKWEAR**  
BY **Lemon&Soda**

*Everywear*



NEW COLOURS



**SWEATER**  
**LEM4732**  
XS - 6XL



EVERYWEAR

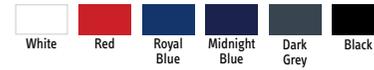
48% (organic cotton (outside) - 47% (recycled) polyester (inside) - 5% elastane•  
Sweat  
300 gr/m<sup>2</sup>

- BREATHABLE
- QUICK DRYING
- ANTIBACTERIAL TREATMENT

NEW COLOURS



**CARDIGAN**  
**LEM4762**  
XS - 6XL



• this product contains organic OCS certified cotton and recycled GRS certified polyester

• this product contains organic OCS certified cotton and recycled GRS certified polyester

## EVERYWEAR

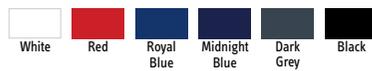
## HOODED SWEATER

LEM4772

XS - 6XL

48% (organic ) cotton (outside) -  
 47% (recycled) polyester (inside) - 5% elastane\*  
 Sweat  
 300 gr/m<sup>2</sup>

- BREATHABLE
- ZIPPER IN POCKETS
- DOUBLE LINED HOOD



\* this product contains organic OCS certified cotton and recycled GRS certified polyester

## NEW COLOURS



NEW


  
WORKWEAR


  
READY TO BRAND


## EVERYWEAR ACCENT LINE

### POLOSWEATER

LEM4748

XS - 6XL

48% (organic ) cotton (outside) - 47% (recycled) polyester (inside) - 5% elastane\*

Sweat

300 gr/m<sup>2</sup>

- UNISEX STYLE
- ANTI-BACTERIAL
- UP TO 6XL

Available from mid-2026



\* this product contains organic OCS certified cotton and recycled GRS certified polyester

**EVERYWEAR  
ACCENT LINE**

**CARDIGAN  
LEM4768**  
XS - 6XL

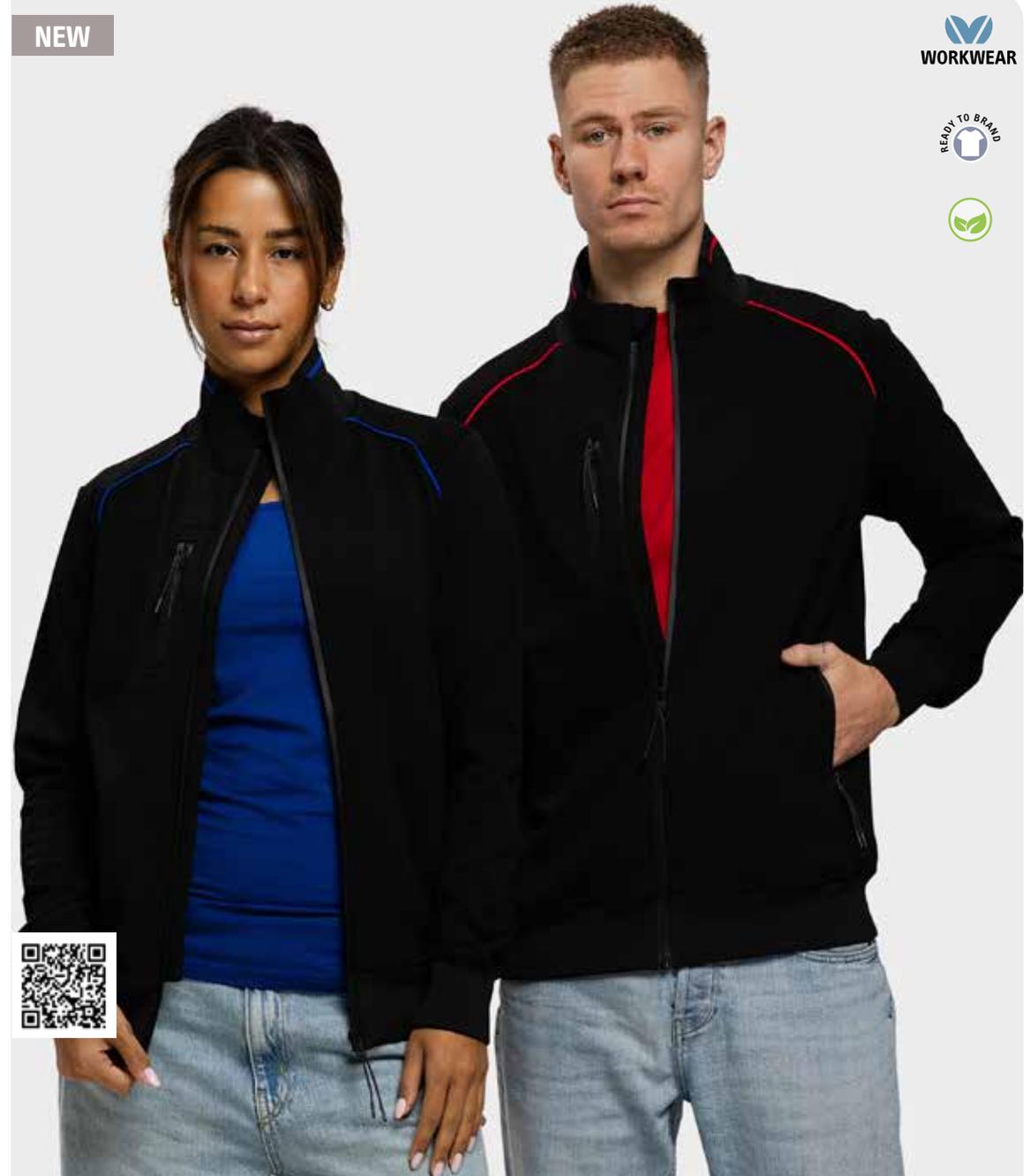
48% (organic cotton (outside) - 47% (recycled) polyester (inside) - 5% elastane\*  
Sweat  
300 gr/m<sup>2</sup>

- UNISEX STYLE
- ANTI-BACTERIAL
- UP TO 6XL

Available from mid-2026



**NEW**



\* this product contains organic OCS certified cotton and recycled GRS certified polyester



**SWEATER**  
**LEM3200**

XS\* | S - 6XL



\* also available in XS

**SWEAT**

65% cotton - 35% polyester  
Sweat  
280 gr/m<sup>2</sup> (white 270)

- UNISEX STYLE
- ELASTANE IN CUFFS AND HEM
- WIDE SIZE RANGE
- MADE IN EU



**POLOSWEATER**  
**LEM3210**

XS\* | S - 6XL



\* also available in XS

## SWEAT

## CARDIGAN

LEM3236

XS - 3XL | 4XL - 6XL\*

65% cotton - 35% polyester

Sweat

280 gr/m<sup>2</sup>

- UNISEX STYLE
- WIDE SIZE RANGE
- ZIPPER IN POCKETS
- MADE IN EU

FLAG PULLER  
ZIPPER ACCESSORY

LEMAI35

Silicone

- COLOUR COMBINATION RED-WHITE-BLUE
- EASY TO ADD TO AN ITEM WITH A ZIPPER
- CAN BE ORDERED PER PIECE



\* also available in 4XL - 6XL  
◇ discontinued colour






  
ORIGINALS



**ZIPSWEATER**  
**LEM3231**  
S - 6XL



## SWEAT

65% cotton - 35% polyester  
Sweat  
280 gr/m<sup>2</sup> (white 270)

- UNISEX STYLE
- WIDE SIZE RANGE
- MADE IN EU

< ELASTANE IN CUFFS  
AND HEM

ELASTANE IN CUFFS >



  
ORIGINALS



**POLOSWEATER WITH OPEN HEM**  
**LEM3213**  
S - 6XL



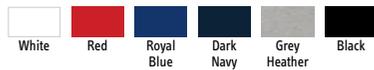
◊ discontinued colour



ORIGINALS



**HOODED CARDIGAN**  
**LEM3270**  
S - 6XL



**SWEAT**

65% cotton - 35% polyester  
Sweat  
280 gr/m<sup>2</sup> (white 270)

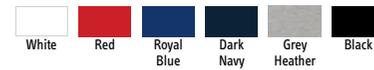
- UNISEX STYLE
- DOUBLE LINED HOOD
- ELASTANE IN CUFFS AND HEM
- MADE IN EU



ORIGINALS



**HOODED SWEATER**  
**LEM3276**  
S - 6XL

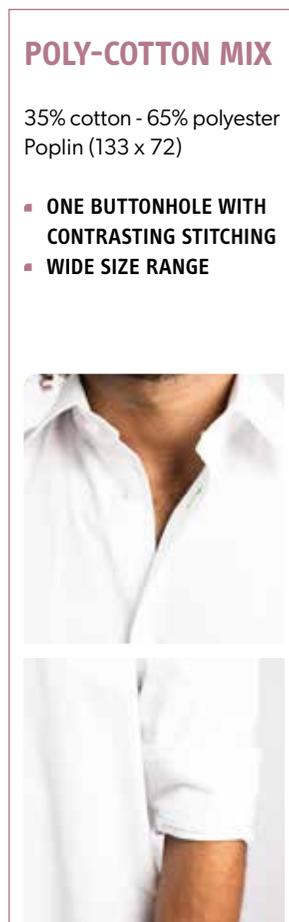
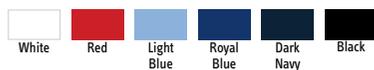


# SHIRTS

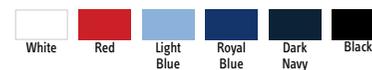




**POPLIN SHIRT FOR HER**  
**LEM3932**  
 S - 3XL



**POPLIN SHIRT**  
**LEM3935**  
 S (38-39) - 6XL (54-55)





ORIGINALS



## STRETCH POLY-COTTON MIX

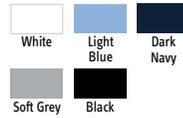
### POPLIN SHIRT FOR HER

LEM3923

S - 3XL

35% cotton - 62% polyester - 3% elastane  
Poplin (133 x 72)

■ STRETCH



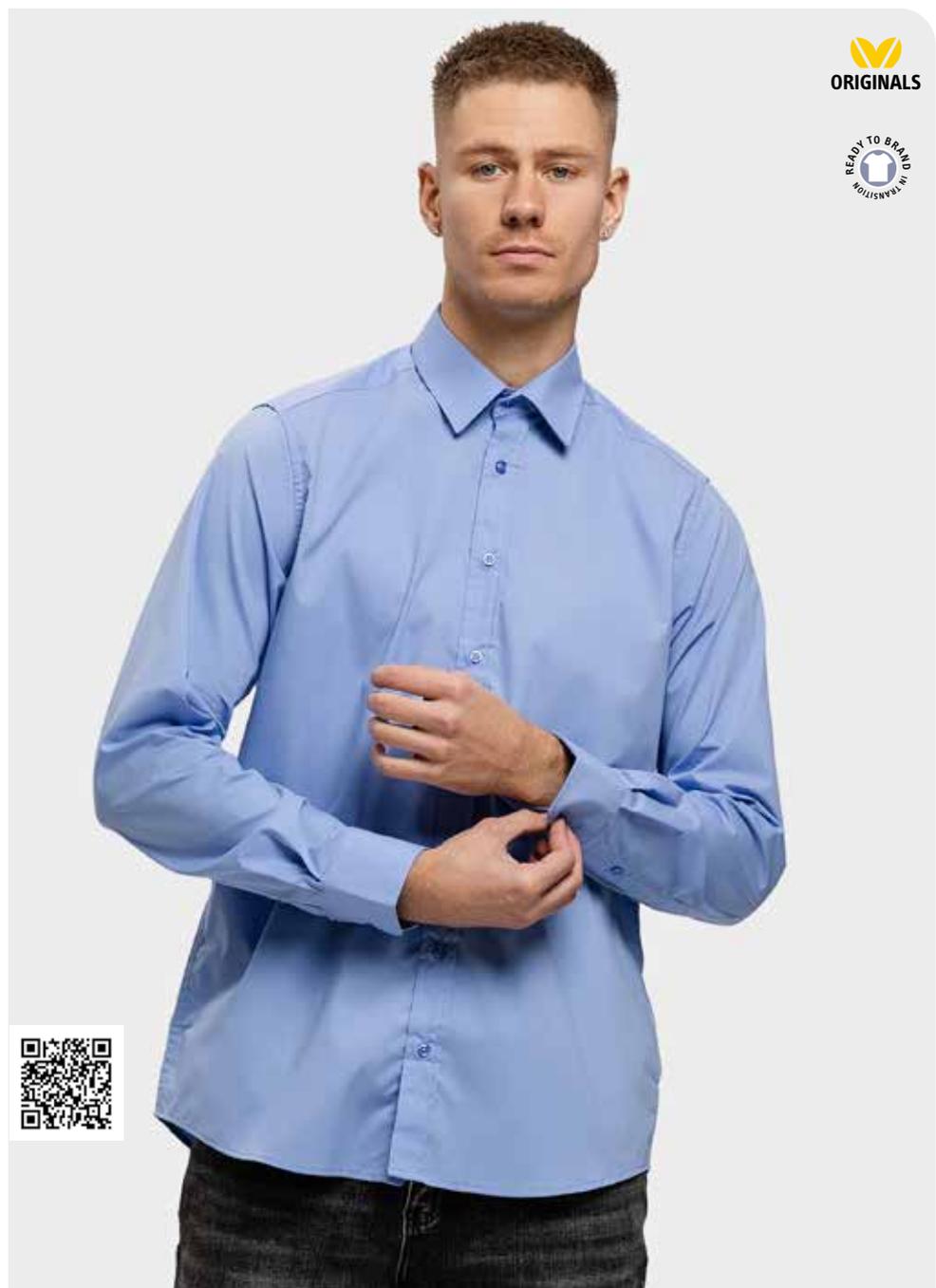
**STRETCH  
POLY-COTTON MIX**

**POPLIN SHIRT  
LEM3925**

S (37-38) - 6XL (51-52)

35% cotton - 62% polyester - 3% elastane  
Poplin (133 x 72)

- **STRETCH**

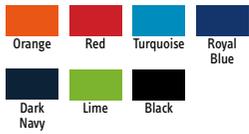


# OUTERWEAR





**CARDIGAN FOR HER**  
**LEM3350**  
 S - 2XL



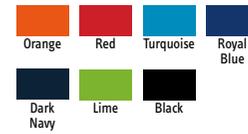
**FLEECE**

100% (recycled) polyester•  
 Microfleece  
 (one side anti-pilling)  
 280 gr/m<sup>2</sup>

- UNISEX & LADIES
- TWO POCKETS



**CARDIGAN**  
**LEM3355**  
 S - 3XL





**HOODED JACKET**  
**LEM3629**  
S - 3XL

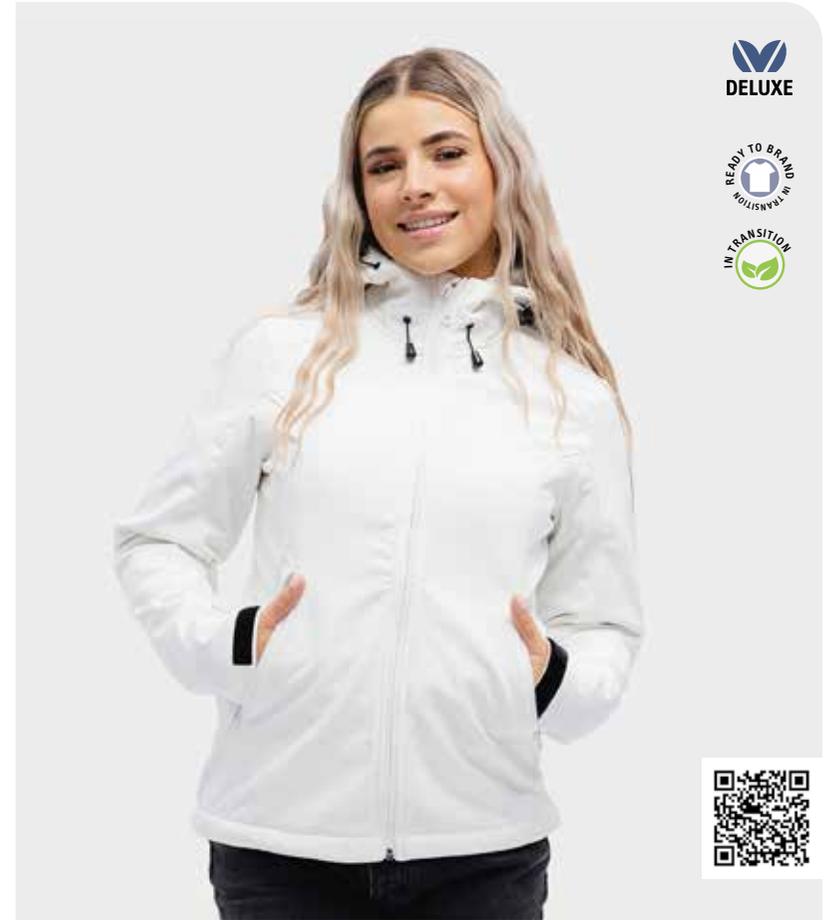


For more information see page 66  
• this product contains recycled GRS certified polyester

**SOFTSHELL**

96% (40% recycled)  
polyester - 4% elastane  
Softshell  
320 gr/m<sup>2</sup>

- BREATHABLE
- STRETCH
- FREE OF FLUOR AND PFC
- SBS ZIPPERS



**HOODED JACKET FOR HER**  
**LEM3627**  
S - 2XL



For more information see page 66  
• this product contains recycled GRS certified polyester



WORKWEAR

READY TO BRAND

IN TRANSITION



**HOODED JACKET FOR HER**  
**LEM4827**  
 S - 3XL



For more information see page 66  
 • this product contains recycled GRS certified polyester

**EVERYWEAR  
 SOFTSHELL**

96% (40% recycled)  
 polyester - 4% elastane•  
 Softshell  
 320 gr/m<sup>2</sup>

- DETACHABLE HOOD
- WATERPROOF ZIPPERS
- FREE OF FLUOR AND PFC
- SBS ZIPPERS



WORKWEAR

READY TO BRAND

IN TRANSITION



**HOODED JACKET**  
**LEM4829**  
 S - 6XL



For more information see page 66  
 • this product contains recycled GRS certified polyester



**WORKWEAR**  
BY **Lemon&Soda**



# ALWAYS ON THE MOVE WITH SOFTSHELL

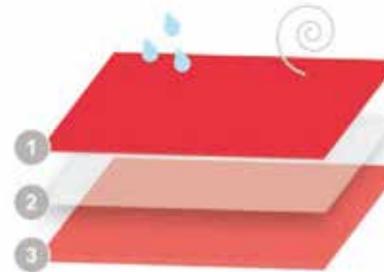
In wintertime or when working outside water resistant clothing is a must. The best protection against nature's way? Softshell! Softshell clothing offers warmth, comfort and is water repellent. It breathes and is flexible, making this type of material very suitable for outdoor activities, such as exercise and work.

There is a type of softshell for every occasion. To make the right choice, keep in mind the Thermoplastic Polyurethane (TPU), water resistance and breathing properties. It will help the wearer to stay warm and dry during activities.

## 3 Layer softshell bonded - 4 Way stretch

Water repellent

Water resistance



- 1. Outside**  
(40% Recycled) Polyester - Elastane --- poplin
- 2. TPU breathable membrane**
  - Windproof
  - Waterproof (8.000 mm)
  - Breathable (5.000 gr/m<sup>2</sup>/24h)
- 3. Inside**  
100% polyester --- microfleece (anti-pilling)



**EVERYWEAR**

**WINTER SOFTSHELL HOODED JACKET**

**LEM4855**

XS - 6XL

96% polyester (40% recycled)\* ,  
 4% elastane - Softshell; lining 100% polyester,  
 padding 100% polyester  
 320 gr/m<sup>2</sup>

- UNISEX STYLE
- FREE OF FLUOR AND PFC
- DETACHABLE HOOD
- WATERPROOF SBS ZIPPERS



For more information see page 66  
 \* this product contains recycled GRS certified polyester





## BODYWARMER

100% polyester  
Micro fibre poplin

- UNISEX STYLE
- WITH PRESS ZIPPERS
- CONTRAST FLEECE COLLAR

### BODYWARMER

LEM3770

XS - 2XL | 3XL\*



\* also available in 3XL

## HOODED JACKET

93% polyester - 7% elastane  
Micro fleece elastane  
(inside brushed)  
270 gr/m<sup>2</sup>

- UNISEX STYLE
- STRETCH
- ZIPPER IN POCKETS



### HOODED JACKET<sup>◇</sup>

LEM3610

S - 3XL



◇ discontinued article

**WORKWEAR  
CONTRAST**

**SOFTSHELL JACKET**

**LEM4800**

S - 6XL

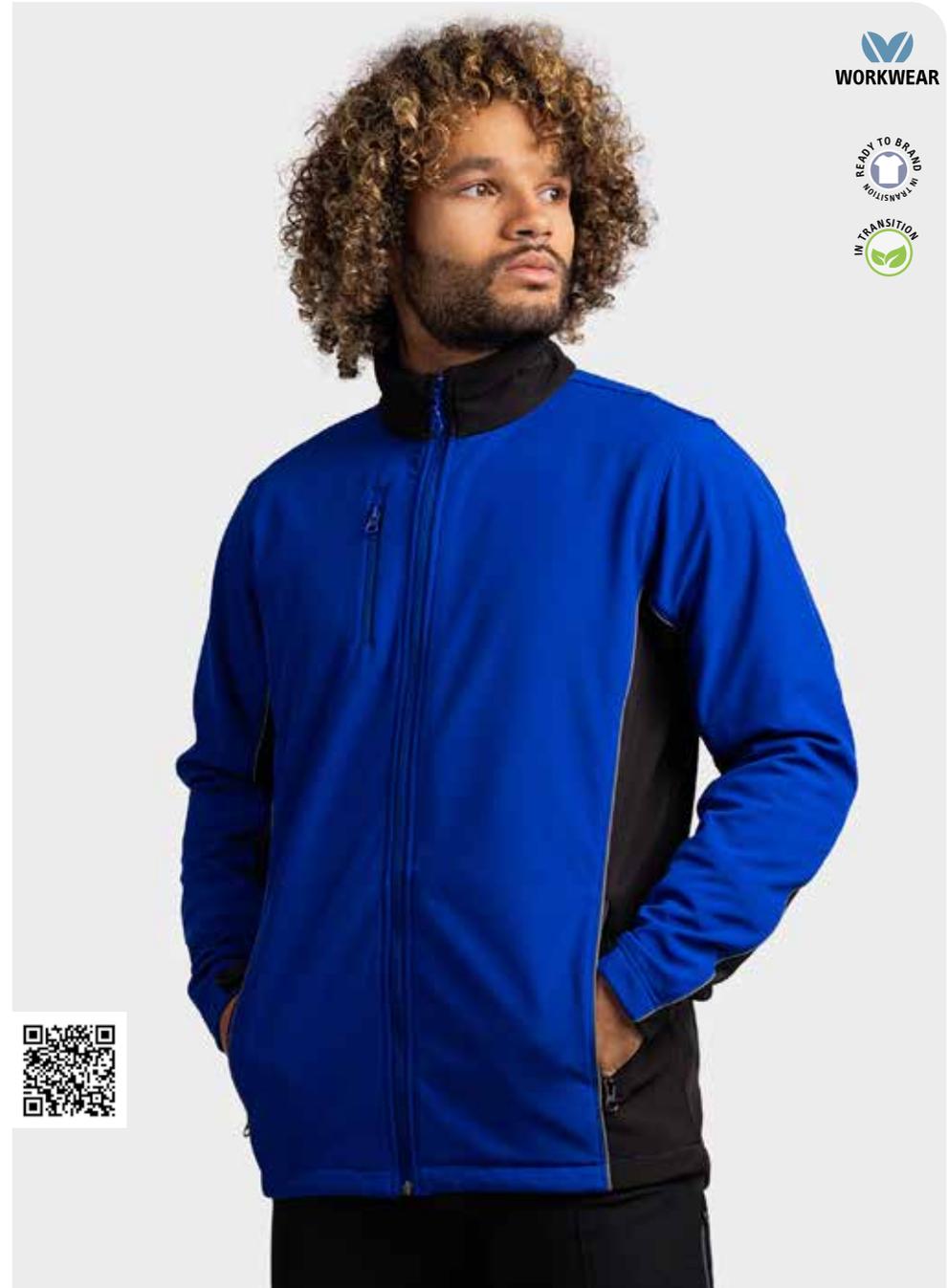
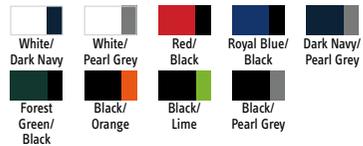
96% polyester (40% recycled) - 4% elastane•

Softshell

320 gr/m<sup>2</sup>

**UNISEX STYLE**

- UP TO 6XL
- ZIPPER IN POCKETS
- FREE OF FLUOR AND PFC
- SBS ZIPPERS



For more information see page 20 & 66  
• this product contains recycled GRS certified polyester



# UNDERWEAR



## UNDERWEAR

95% cotton - 5% elastane  
Single jersey  
190 gr/m<sup>2</sup>

- ELASTIC WAISTBAND
- PREMIUM QUALITY



**BOXERSHORT**<sup>◇</sup>  
**LEM1400**  
S - 2XL



◇ discontinued article

## UNDERWEAR

95% combed (organic ) cotton - 5% elastane  
Single jersey  
160 gr/m<sup>2</sup> (white 150)

- UNISEX STYLE
- LONGER + EXTRA LONGER LENGTH
- PREMIUM QUALITY



**FINE COTTON ELASTANE**  
**V-NECK T-SHIRT**  
**LEM1135**

Longer length: S - 6XL  
Extra longer length: S - 6XL



▲ cotton/viscose mix  
• this product contains organic GOTS certified cotton



**FINE COTTON ELASTANE**  
**T-SHIRT**  
**LEM1130**

Longer length: S - 6XL  
Extra longer length: S - 6XL



▲ cotton/viscose mix  
• this product contains organic GOTS certified cotton

# WORKWEAR

From 2026 onwards, the T-shirts and polo's from the Lemon & Soda Workwear Uni, Everywear and Contrast collection line will be made from organic certified cotton or recycled GRS-certified polyester. This allows for a transition period to adjust production.





**WORKWEAR UNI T-SHIRT**  
100% combed (organic) cotton  
**LEM4501**  
**UNISEX**  
■ P23



**WORKWEAR UNI POLO**  
35% combed (organic) cotton -  
65% (recycled) polyester  
**LEM4601**  
**UNISEX**  
■ P36



**WORKWEAR UNI POLOSWEATER**  
65% cotton -  
35% polyester  
**LEM4701**  
**UNISEX**  
■ P48

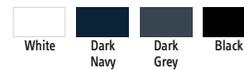


**WORKWEAR UNI SWEATER**  
65% cotton -  
35% polyester  
**LEM4751**  
**UNISEX**  
■ P48



Uni

Available in 6 basic colours



New Colours



**Basic & comfortable**

Lemon & Soda Uni collection; T-shirt, polo, sweater and polosweater. Basic workwear with a regular fit and a very high quality. A perfect base for company clothing and workwear, easy to print.

Available in sizes S through 6XL.





**EVERYWEAR T-SHIRT**  
50% (organic) cotton (inside) - 50% (recycled) polyester (outside)  
**LEM4504 UNISEX**  
■ P19



**EVERYWEAR POLO**  
50% (organic) cotton (inside) - 50% (recycled) polyester (outside)  
**LEM4602 FOR HER**  
■ P38



**EVERYWEAR POLO**  
50% (organic) cotton (inside) - 50% (recycled) polyester (outside)  
**LEM4604 UNISEX**  
■ P38



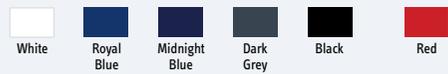
**EVERYWEAR CREWNECK SWEATER**  
48% (organic) cotton (outside) - 47% (recycled) polyester (inside) - 5% elastane  
**LEM4732 UNISEX**  
■ P50

# Everywear

**Premium quality**  
**Breathable**  
**Cooldry**

Workwear is Everywear! The Everywear line from Lemon & Soda is a perfect basis for workwear. Comfortable antibacterial T-shirts, polo's, sweaters and softshell jackets for all professions, from carpenter to sports instructor and from dentist to waitress.

AVAILABLE IN 6 BASIC COLOURS NEW COLOUR





**EVERYWEAR  
CARDIGAN**  
48% (organic) cotton (outside) -  
47% (recycled) polyester (inside)  
- 5% elastane

**LEM4762  
UNISEX**  
■ P50



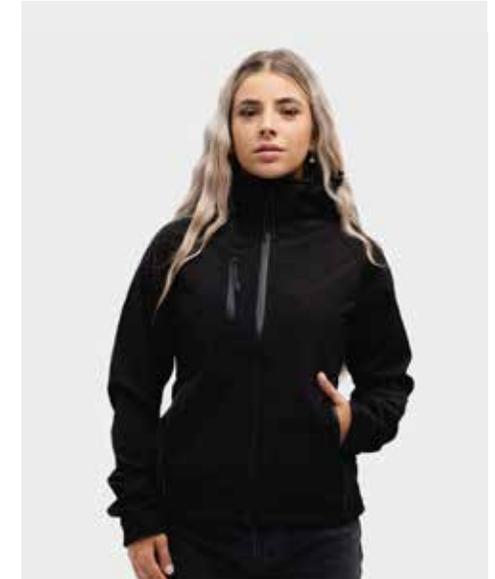
**EVERYWEAR  
HOODED SWEATER**  
48% (organic) cotton (outside) -  
47% (recycled) polyester (inside)  
- 5% elastane

**LEM4772  
UNISEX**  
■ P51



**EVERYWEAR SOFTSHELL  
HOODED JACKET**  
96% (40% recycled) polyester -  
4% elastane - softshell

**LEM4829  
UNISEX**  
■ P65



**EVERYWEAR SOFTSHELL  
HOODED JACKET  
FOR HER**  
96% (40% recycled) polyester -  
4% elastane - softshell

**LEM4827  
FOR HER**  
■ P65

- Stretch
- Quick drying
- Moisture Wicking



**EVERYWEAR WINTER  
SOFTSHELL HOODED JACKET**  
96% (40% recycled) polyester -  
4% elastane - softshell.  
Padding & lining: 100% polyester

**LEM4855  
UNISEX**  
■ P67



**WORKWEAR**  
BY **Lemon&Soda**



# Everywear Accent

Premium quality  
Breathable  
Cooldry

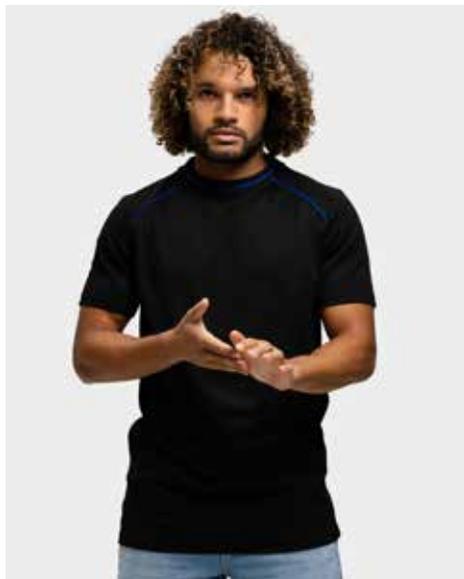
Lemon & Soda's new Accent Line is a perfect addition to workwear. Comfortable antibacterial T-shirts, polo's and sweaters for all professions. Basic black with a beautiful contrasting colour.

- **Stretch**
- **Quick drying**
- **Anti-bacterial**

AVAILABLE IN  
3 COLOURCOMBINATIONS

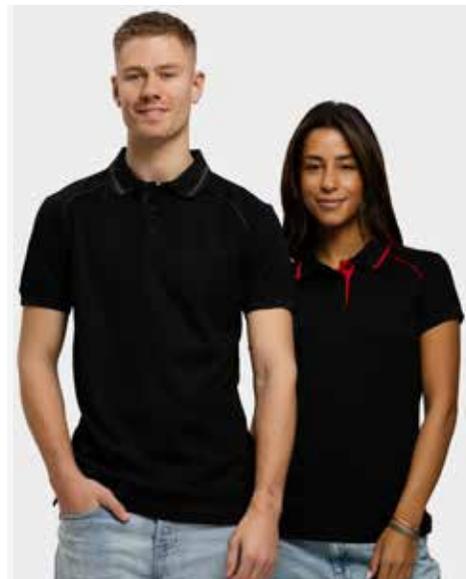


**NEW**



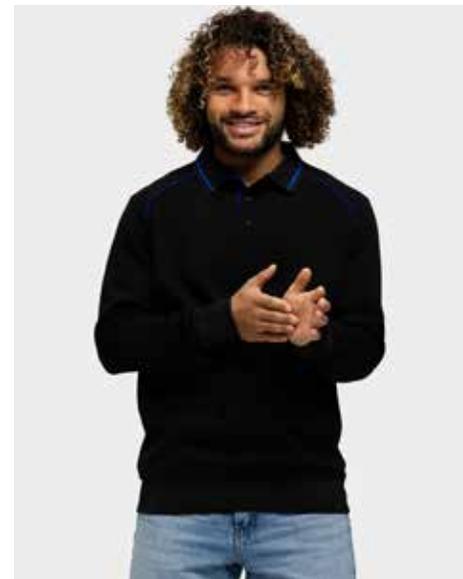
**EVERYWEAR ACCENT LINE  
T-SHIRT**  
50% (organic) cotton (inside) -  
50% (recycled) polyester (outside)

**LEM4510  
UNISEX**  
■ **P18**



**EVERYWEAR ACCENT LINE  
POLO**  
50% (organic) cotton (inside) -  
50% (recycled) polyester  
(outside)

**LEM4610  
UNISEX  
LEM4608  
FOR HER**  
■ **P41**



**EVERYWEAR ACCENT LINE  
POLOSWEATER**  
48% (organic) cotton (outside) -  
47% (recycled) polyester (inside) -  
5% elastane

**LEM4748  
UNISEX**  
■ **P52**



**EVERYWEAR ACCENT LINE  
CARDIGAN**  
48% (organic) cotton (outside) -  
47% (recycled) polyester (inside) -  
5% elastane

**LEM4768  
UNISEX**  
■ **P53**



**WORKWEAR CONTRAST  
T-SHIRT**  
100% combed (organic) cotton

**LEM4500  
UNISEX**  
■ P22



**WORKWEAR CONTRAST  
POLO**  
35% combed (organic) cotton -  
65% polyester

**LEM4600  
UNISEX**  
■ P37

# Contrast

6 styles - 8 sizes  
9 colourcombinations

Lemon & Soda Workwear with contrast colours at the neckline and on the sides of the garment. The contrast collection is easy to provide with a company logo. A pleasant wearing comfort with a great fit.





**WORKWEAR CONTRAST  
POLOSWEATER**  
65% cotton - 35% polyester

**LEM4700  
UNISEX**  
■ P46



**WORKWEAR CONTRAST  
SWEATER**  
65% cotton - 35% polyester

**LEM4750  
UNISEX**  
■ P47



**WORKWEAR CONTRAST  
CARDIGAN**  
65% cotton - 35% polyester

**LEM4725  
UNISEX**  
■ P47



**WORKWEAR CONTRAST  
SOFTSHELL**  
96% polyester (40% recycled) -  
4% elastane

**LEM4800  
UNISEX**  
■ P69



# PRIVATE LABEL

BY **Lemon&Soda**



your story, your style

# your Private Label

With Private Label by Lemon & Soda, we transform your brand and corporate identity into a recognisable, high-quality item or a complete collection. From the initial idea to the final delivery, we guide you every step of the way to ensure that the end result fully matches your image, target group and brand.

Our years of experience, technical expertise and flexibility make the process simple, efficient and surprisingly creative. Whether you need a Private Label product or want to develop a complete collection, we think along with you, create together and produce with care.



# Why Private Label

Private Label by Lemon & Soda assists brands and companies in developing their own clothing line that perfectly matches their identity.

From prints or embroidery to fully developed collections, we translate your (house) style into professional garments with character.

You choose Private Label when you:

- want to create a unique look for your staff, promotion or merchandise
- want to adapt an existing style to your own house style
- want to add premium details or your own twist
- want to fully integrate your brand identity into fit, materials and decorations
- want to create clothing that truly matches the personality of your brand

**Based on your corporate identity, we can advise you even better.**



**The result**  
original, exclusive,  
and instantly recognisable



- Strengthen your brand identity
- Unique professional image
- More choice, more creativity
- Increased brand value
- Consistent corporate identity





# our 3 options

Three levels of customisation  
From fully customised to quick and easy

- 1 Full Private Label**  
Complete development from A to Z
- 2 Semi Private Label**  
Existing qualities and colours, your distinctive details
- 3 Print Private Label**  
Rapid personalisation of existing items





# Full Private Label

**Full Private Label** is the ultimate form of customisation. From the initial design to the final details, we develop your item or collection – including fit, materials, colours, contrasts and branding.

**Advantages:**

- low minimum order quantity (**from 250 pieces**)
- 100% customised
- unique fabrics and colours (Pantone dyed)
- customised accessories
- complete brand experience
- maximum exclusivity

**Unique design,  
unique fit**  
for your own  
collection

## step 1

### Orientation Phase



The process begins with an initial consultation between you, the customer, and our team. During this consultation, we will discuss your wishes and requirements for your custom-made clothing in detail. We listen carefully to your ideas and ask questions to get a clear picture. We discuss which models and colours you have in mind and whether you have any preferences for certain finishes. You or the end customer may also provide a model. Of course, we can also make this for you.

## step 2

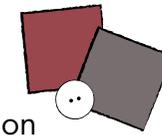
### Design Phase



Based on the information we have gathered during the orientation phase, we will start creating the first designs for your Private Label clothing line. We will make sketches to visualise the different styles and designs. We will then present these to you and discuss any adjustments.

## step 3

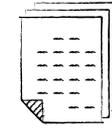
### Material Selection



Once the designs have been approved, we will start selecting the right materials. We work with reliable suppliers to find high-quality fabrics and materials that match your designs and quality requirements. We ensure that the materials are comfortable to wear and durable.

## step 4

### Quotation & Order Confirmation



Once the materials have been selected, the price is requested. This is provided in a quotation, which includes all the details discussed and selected earlier, such as the composition, the processing and the delivery time. If there are any changes, no problem, these can still be incorporated at this stage. Once the quotation has been approved and the dimensions are known, everything is worked out in detail in the order confirmation. Once the order confirmation has been approved, the production process can begin.

## step 5

### Production & Process



Now that the order confirmation has been approved, we can start the production process for the private label clothing line. We work with experienced manufacturers who specialise in producing customised garments. First, we do the lab dips to determine the right colour. Once the colour has been selected, the fabric is knitted or woven and then dyed. You will then receive any prints, embroidery or other branded accessories for approval.

This is followed by the pre-production sample. Everything that has already been approved in parts is brought together here. It is the right fabric quality, in the right colour, with the right fit and with all the approved finishes and accessories. It is, as it were, the first and final product from the production line. Once this has been approved, production will start.

We are in constant contact with you and the manufacturers to ensure that production runs according to plan and quality is guaranteed.

## Details make the difference

Your Private Label item or collection will gain extra character thanks to our wide range of accessories, such as:

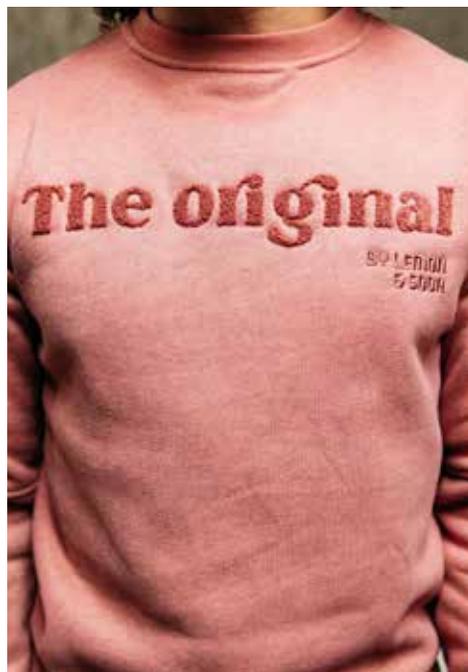
- custom made neck label
- woven, printed or embroidered labels and badges
- silicone, (PU) leather or metal labels and badges
- various printing and embroidery techniques
- embossing (in combination with a transfer)
- personalised buttons and/or pullers
- woven or printed neck tape
- various reflective details
- hang tags
- personalised packaging



# Clear delivery times, no surprises

Thanks to long-standing relationships and our own purchasing offices in Bangladesh, China and the Middle East, we can communicate clear and reliable delivery times.





# Delivery schedule

in weeknumbers\*

Weeks 1 to 6 are the same for all producing countries

1	3	5	6
Approval of order confirmation and presentation. The order is placed with the factory.	Lab dips and neck label for approval	Print and/or embroidery samples for approval	Other accessories for approval

## Middle East

7	10	11	12
Pre-production sample for approval	Week 10 - 12 Delivery		

## Far East China

10	16	17	18
Pre-production sample for approval	Week 18 - 20 Delivery		

## Far East Bangladesh

10	20	21	22
Pre-production sample for approval	Week 20 - 22 Delivery		

\*These week numbers are indicative



# Semi Private Label

**Existing foundation**  
your finishing touch



- more creative freedom with a low MOQ  
**(from 120-150 pieces)**
- choose from existing qualities and colours
- additional options such as:
  - private neck label
  - contrasting colour details
  - woven or printed neck tape
  - woven, printed or embroidered labels and badges
  - personalised buttons and/or pullers
  - many different decoration techniques

**Semi Private Label** combines existing qualities and colours with customisation, giving your item a distinctive look.





  
**PRIVATE LABEL**  
by Lemon&Soda



  
**PRIVATE LABEL**  
by Lemon&Soda



  
**PRIVATE LABEL**  
by Lemon&Soda

# Print Private Label

Your customised  
editing here

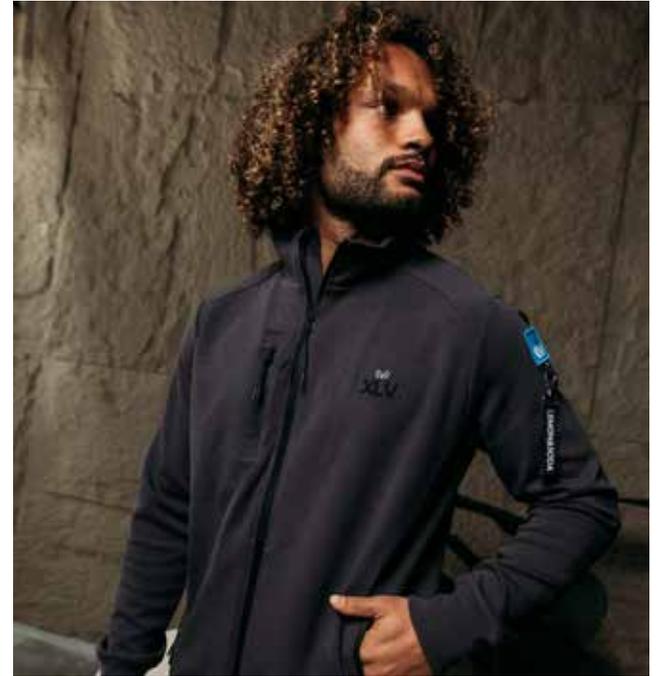
Print Private Label is ideal when you need quickly recognisable clothing. Choose from our existing range and we will add your logo, artwork or slogan using high-quality printing or embroidery techniques.

Perfect when you want a quickly recognisable, professional result without changing the fit or style.

**Branding**  
on existing items  
from Lemon & Soda

## Advantages

- low MOQ (**from 25 pieces**)
- low entry level
- fast delivery
- peace of mind
- competitive prices
- professional printing and embroidery
- many optional extras (labelling, packaging, etc.)



# Quality & Service

Before the order is dispatched, we check each item for:

- sizing
- stitching
- finishing
- colour consistency
- logo & print quality

We work with experienced factories in Bangladesh, China, and the Middle East and maintain strict quality controls.

Even after delivery, we stay involved to support with repeats or improvements for future collections.

# From idea to product

completely your  
custom-made item

With Private Label by Lemon & Soda, you can create a product that truly reflects who you are: sustainable, distinctive and professional. Are you curious about the possibilities?

We would be happy to help you explore them.





162

98

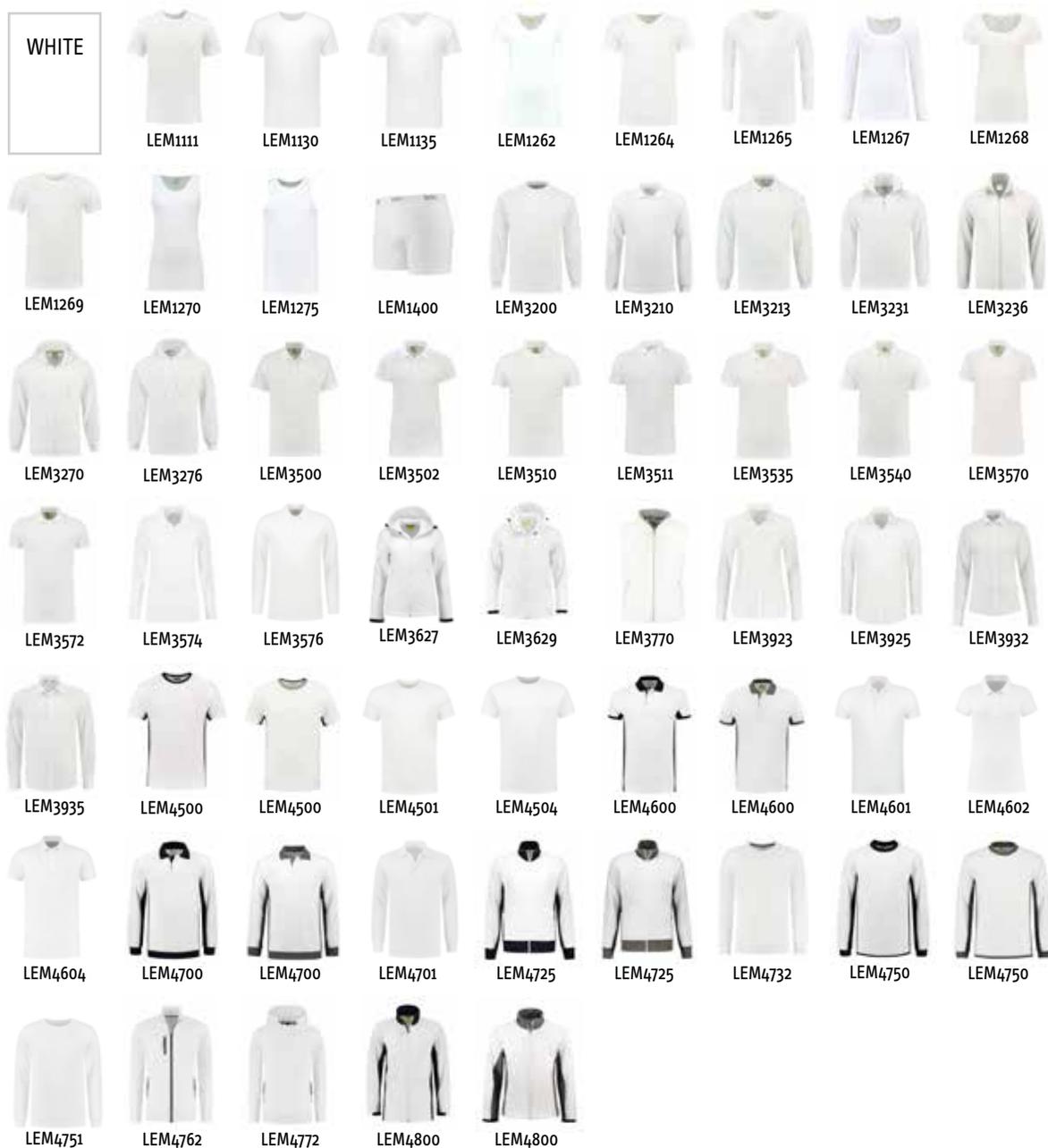
159

LMS  
BE  
DIER

Lemon  
SOD

## COLOUR CHART

## WHITE



## SAND



## ORANGE



## RED





## LIGHT BLUE



## ROYAL BLUE



# COLOUR CHART

**TURQUOISE**



**DARK NAVY**



**MIDNIGHT BLUE**



**LIME**



## FOREST GREEN



LEM1111



LEM3200

LEM3210



LEM3213

LEM3231



LEM3500

LEM3535



LEM4500

LEM4600



LEM4700

LEM4725



LEM4750

LEM4800

## ARMY GREEN



LEM1262



LEM1264

LEM1265



LEM1267

LEM1268



LEM1269

LEM3229



LEM3234

LEM3570



LEM3572

## SOFT GREY



LEM3923



LEM3925

## GREY HEATHER



LEM1111



LEM1130



LEM1135



LEM1262



LEM1264



LEM1265



LEM1267



LEM1268



LEM1269



LEM1270



LEM1275



LEM3200



LEM3210



LEM3213



LEM3225



LEM3229



LEM3231



LEM3234



LEM3236



LEM3270



LEM3276



LEM3511



LEM3540



LEM3570



LEM3572



LEM3574



LEM3576

## DARK GREY



LEM1111



LEM1130



LEM1135



LEM1262



LEM1264



LEM1265



LEM1267



LEM1268



LEM1269



LEM3200



LEM3210



LEM3229



LEM3234



LEM3236



LEM3510



LEM3570



LEM3572



LEM3574



LEM3576



LEM3610



LEM3627



LEM3629



LEM4501



LEM4504



LEM4601



LEM4602



LEM4604



LEM4701



LEM4732



LEM4751



LEM4762



LEM4772



LEM4827



LEM4829



LEM4855

## COLOUR CHART

BLACK



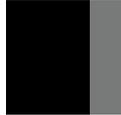
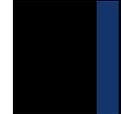
## SOLID COLOUR

					
White [WH]	Sand [SA] PMS 7528C	Orange [OR] PMS 021C	Red [RD] PMS 187C	Light Blue [LB] PMS 278C	Turquoise [TQ] PMS 313C
					
Royal Blue [RB] PMS 2748C	Midnight Blue [MB] PMS 533C	Dark Navy [DY/NY] PMS 296C	Lime [LI/LM] PMS 376C	Army Green [AG] PMS 5615C	Forest Green [FG] PMS 5535C
					
Soft Grey [SG] PMS 422C	Dark Grey [DG] PMS 432C	Black [BK] PMS BlackC			

## HEATHER COLOUR


Grey Heather [GY]

## CONTRAST COLOUR

				
White/ Dark Navy	White/ Pearl Grey	Red/ Black	Royal Blue/ Black	Dark Navy/ Pearl Grey
				
Forest Green/Black	Black/ Orange	Black/ Lime	Black/ Pearl Grey	
				
Black/ Red	Black / Royal Blue	Black / Dark Grey		
				
Orange Flag				

# BACK TO SCHOOL

Back to School Project Bangladesh has a very good network of schools at all levels. Children can receive education at very little or no cost. Yet there are families who do not see the opportunities that education offers. They focus on short-term profits and allow children to drop out of school to work in the household or on the farm. That is why Lemon & Soda founded the Back to School Project together with a manufacturer in 2007.



## Change the future

The local manual recognized extreme poverty in his village of Gonopaddi, an agro-based and underdeveloped district on India's electronic border. Most children in this region are drop-out students. Many families do not have enough to eat. The lack of education leads to this poverty because they cannot sustain themselves in the long run. Help was needed to change the social and economic situation.

## Stimulating children's potential

The Back to School Project noticed these problems and created a program aimed at dropout students. The philosophy of the program is to transform each child into their own change agent. It is not limited to learning; it is also aimed at boosting one's potential. Good practice, helping others and living a healthy life are all part of the project. The goal is to instill self-esteem and value of education in children so that they can influence the economic scenario and engage in social welfare. The Back to School Project has started a huge development; some group 1 students who started the program ten years ago are now studying at the university. These original school leavers aspire to become doctors, engineers, ministers or parliamentarians rather than work in the household or on the farm.

## Success of the project

The first year of the Back to School Project started with twenty students with only two teachers. Unlike mainstream schools, there were incentives to go to school: free eggs and biscuits and extracurricular activities to develop other social and cultural skills. They also received soap and toothpaste for health and hygiene. Because of the great results, more and more students wanted to participate and today there are more than 200 students, 20 teachers and computer training programs for the basic courses. Students up to and including class 4 are taught by students of the higher class. Pupils from group 5 come to the

main building to attend lectures given by regular teachers.

## Make your own change

Together with the manufacturer, Lemon & Soda helps these children to transfer money themselves. Today there are no real school leavers in Gonopaddi and all children are included in the Back to School Project. They have become their own change agents with the ability to transform the Sherpur district for a brighter future.



In the poverty-stricken village of Gonopaddi, most students learn English by memorizing exercises from their textbooks. After twelve years, most of them still cannot understand and read English. The Back to School English Club was established to help these students – ranging from grades six to grades eleven – develop the English language. Two months after the start of the club, the students have let go of their fears and are fully committed to learning English, driven by their enthusiasm to overcome illiteracy.

## Goals of the initiative

- Improve students' understanding and communication skills in English.
- Improve their ability to network.
- Develop leadership qualities in students.
- Progression students in the field of technology.





# CAREGUIDE

We care about the garments that we produce, so we choose our materials very carefully. Follow the instructions on the care label to enjoy these garments even more!

### Washing tips

- Always read and follow the care label
- Read and follow the instructions on your detergent pack
- Use the recommended amount
- Polar fleece and sweats can best be washed before wearing
- Wash inside out
- Close zippers before washing
- Sort laundry by temperature in care label, 40 °C, 60 °C etc.
- Wash dark colours separate
- Don't iron on decorations
- Always wash a full load
- Pre-washing is not needed for most garments
- If you have a condenser dryer, reuse the water – it's great in irons

### Washing & the environment

Washing and drying at home represents 75% of the energy used in a garment's life cycle, so it really is an area where you have an impact on the environment. For the best cleaning, we recommend washing your clothes at the temperature indicated on the care label. Often a piece of clothing only needs to be refreshed instead of cleaned and washing at 30°C is fine. Natural line drying reduces the amount of energy used in the aftercare process. However, it is not always practical and that is why many people use tumble dryers. When purchasing a dryer, think about a good energy classification so that you use the energy in the most efficient way.

MACHINE WASH	MACHINE WASH permanent press	HAND WASH max. 40°C	FINE WASH max. 30°C	NORMAL WASH max. 40°C
FINE WASH max. 30°C	NORMAL WASH max. 40°C	MILD WASH max. 40°C	NORMAL WASH max. 60°C	
ANY BLEACH ALLOWED	ONLY OXYGEN BLEACH ALLOWED	NON-CHLORINE BLEACH	DO NOT BLEACH	
TUMBLE DRY	MILD DRYING PROCESS	NORMAL DRYING PROCESS	DO NOT TUMBLE DRY	
IRON	LOW IRON	MEDIUM IRON	HOT IRON	DO NOT IRON
DRY-CLEAN ANY SOLVENT	PROFESSIONAL NORMAL CLEANING	PROFESSIONAL MILD CLEANING	DO NOT DRY-CLEAN	



## CLOTHING WITH A FUTURE

The Lemon & Soda catalog has been a well-known and major player in the promotional and workwear market for many years. In the coming years, with a view to sustainability, we will also be clearly visible online in addition to the catalogue.

Lemon & Soda focuses on economic, social and living environment needs. Sustainability is an important pillar of the articles for Lemon & Soda. Our products are tested for longevity. The origin of materials is transparent and origin and fair working conditions are taken into account.

But it's not just our products where we implement sustainability. It also continues within business operations. In 2024 we installed solar panels. Since last year, there have been charging stations in front of the building for electric cars and we use green energy.

Lemon & Soda has its own large distribution center where used plastic is collected and recycled. Cardboard is reused and our employees think about the use of non-reusable materials. Since 2023, Lemon & Soda has been affiliated with Stichting UPV Textiel. This foundation was established in response to the Decision on Extended Producer Responsibility (UPV Textiel) in the Netherlands, which holds importers and textile producers accountable for collection, recycling, and reuse. Over 650 companies have joined this collective initiative, currently representing more than 70% of the market. The foundation collectively organizes the collection and processing of discarded textiles to efficiently, effectively, and affordably meet the UPV obligations.

Lemon & Soda is for a livable future and takes nature and people into account.

# SUSTAINABLE CHOICES FOR A BETTER FUTURE



**From 2026, we will be taking an important step towards sustainability. A large part of our collection of T-shirts and polo's, including our bestsellers from the cotton/elastane collection, will switch to organic cotton and/or recycled polyester. In doing so, we are consciously investing in a better future for our customers, for the people who make our clothes, and for our planet.**

### Why organic cotton?

Organic cotton is grown without harmful pesticides and artificial fertilisers. This means healthier soil, cleaner water and better working conditions for cotton farmers. Organic cotton is just as comfortable and pleasant to wear as regular cotton, with the added bonus of the positive vibe behind it.

### The power of recycled polyester

By using recycled polyester, we give plastic bottles and textile fibres a second life. This reduces waste, saves raw materials and significantly lowers CO<sub>2</sub> emissions. The new shirts delivered in 2026 are literally made from recycled materials, without compromising on quality or sustainability.

### Softshell Jackets: PFC- and fluorine-free

Our softshell jackets are now completely PFC- and fluorine-free. These chemicals were traditionally used for their water- and dirt-repellent properties, but they are harmful to the environment and health. We choose safer alternatives that are just as effective, so you stay dry and comfortable without hidden dangers to you and nature. In addition, they are made from recycled post-consumer polyester (often abbreviated as rPET or PCR polyester) made from waste material that has already been used by consumers and then collected. This type of recycled polyester is a more sustainable alternative to new (virgin) polyester, which is made from petroleum.

### Together we are building a sustainable world

This step is more than a product improvement; it is our promise. A promise that we take responsibility for our impact on the world. By choosing more sustainable alternatives, you are actively contributing to a greener future.

Lemon & Soda and Lemon & Soda Private Label Concept produces and distributes at the lowest possible cost, while considering sustainability and inclusiveness for people and clothing. We strive for the optimal control of all business processes. This allows us to enable financially healthy production and distribution of clothing in the short and long term, in which humanity is central.

Lemon & Soda T-shirts and polo shirts are produced in factories in the Far East. These manufacturers show time and again that they have their affairs in order in terms of working conditions, safety and quality standards. They are audited annually on various points by various certification organizations that then issue certificates to the manufacturers.



All sweaters -except the Everywear- from Lemon & Soda are produced in Portugal. Since Portugal is a member of the EU, there are still a lot of sustainable and ethical rules to comply with as an EU country and therefore a lot of rules, laws and standard are already framed.

### The main advantages of producing in Europe:

1. The EU has strict environmental rules and standards for textile production, including restrictions on the use of harmful chemicals. There is also a focus on designing products that last longer and are recyclable.
2. Fair working conditions, within the EU there are strict rules regarding working conditions
3. The EU invests in technologies and systems for collecting, sorting, reusing and recycling textile waste. Separate collection of textile

waste is mandatory since 2025 in all EU member states.

4. Production closer to home (within Europe) means shorter transport distances. This leads to a lower carbon footprint through reduced emissions from ships, trucks and planes.
5. The focus on sustainability and circularity stimulates the development of expertise and innovation within the EU, which can keep the textile industry competitive at global level.

Textile production in the EU contributes to a more responsible and sustainable industry, both environmentally and socially, and supports the transition to a circular economy.

# SUSTAINABLE

WITH LEMON & SODA, WE TAKE RESPONSIBILITY FOR OUR IMPACT ON THE ENVIRONMENT.

That is why new items are produced using organic cotton and/or recycled polyester. By making conscious material choices, we reduce the use of virgin resources and contribute to a lower environmental footprint. In this way, we combine quality, comfort, and a professional appearance with a more sustainable production process — a process that aligns with organizations that value corporate social responsibility.



**T-SHIRT FLAG COTTON ELASTANE**  
95% combed organic cotton - 5% elastane  
Single jersey

**LEM1205**  
**UNISEX**  
■ P17



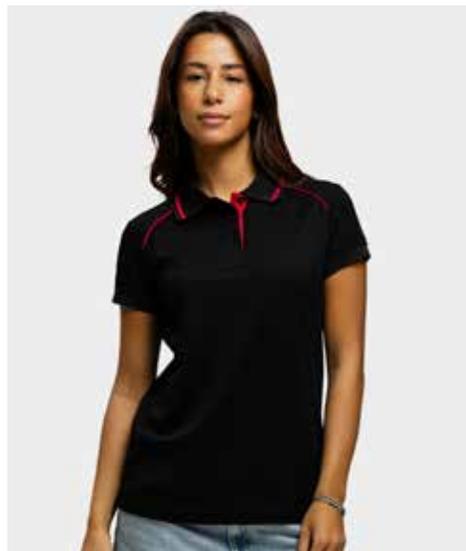
**T-SHIRT EVERYWEAR ACCENT LINE**  
50% cotton (organic) (inside) -  
50% (recycled) polyester (outside)  
Piqué

**LEM4510**  
**UNISEX**  
■ P18



**POLO EVERYWEAR ACCENT LINE**  
50% (organic) cotton (inside) -  
50% (recycled) polyester (outside)  
Piqué

**LEM4610**  
**UNISEX**  
■ P41

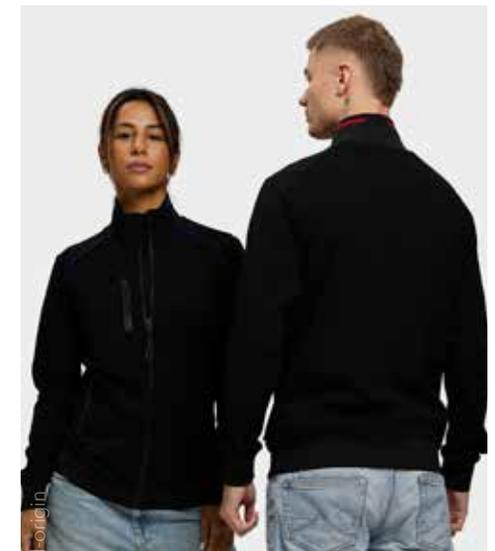


**LEM4608**  
**UNISEX**  
■ P41



**SWEAT EVERYWEAR ACCENT LINE**  
50% (organic) cotton (outside) -  
50% (recycled) polyester (inside)

**LEM4748**  
**POLOSWEATER UNISEX**  
■ P52



**LEM4768**  
**CARDIGAN UNISEX**  
■ P52

## STEP BY STEP

### TOWARDS A MORE SUSTAINABLE FUTURE

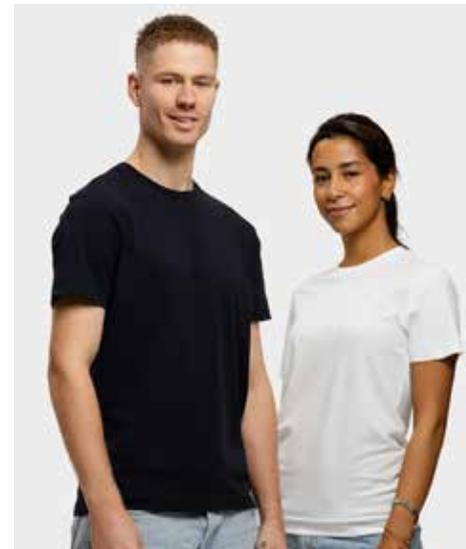
The Lemon & Soda collection stands for comfort, style and quality. In 2026, we will take an important step towards reducing our ecological footprint without compromising on comfort and quality.

In the course of 2026, we will switch the collections below to sustainable cotton and/or recycled polyester. You can also recognise these items by Lemon & Soda by the green label on the items.

Together we are driving change  
Quality, comfort and awareness.



**FLAG POLO**  
LEM3503 - LEM3505



**I-TEE**  
LEM1111



**FIT POLO & FIT POLO HEAVY MIX**  
LEM3510 - LEM3511



**(FINE) COTTON / ELASTANE**  
LEM1130 - LEM1135 - LEM1262 - LEM1264 -  
LEM1265 - LEM1267 - LEM1268 - LEM1269 -  
LEM1270 - LEM1275 - LEM1135 - LEM3570 -  
LEM3572 - LEM3574 - LEM3576



**WORKWEAR UNI & CONTRAST**  
LEM4501 - LEM4601 - LEM4500 - LEM4600



**WORKWEAR EVERYWEAR**  
LEM4504 - LEM4602 - LEM4604 -  
LEM4732 - LEM4762 - LEM4772



**JACKETS**  
LEM3629 - LEM3627 - LEM4827 - LEM4829 -  
LEM4800 - LEM4855

Article nr	Description	Page
LEM1111	L&S iTee T-shirt unisex	7
LEM1130	L&S Longer Length Elastane T-shirt unisex	9 + 71
LEM1135	L&S Longer Length Elastane V-neck T-shirt unisex	9 + 71
LEM1205	L&S Flag T-shirt unisex	17
LEM1262	L&S Cotton Elastane V-neck T-shirt for her	13
LEM1264	L&S Cotton Elastane V-neck T-shirt unisex	13
LEM1265	L&S Cotton Elastane T-shirt Long Sleeves unisex	12
LEM1267	L&S Cotton Elastane T-shirt Long Sleeves for her	12
LEM1268	L&S Cotton Elastane T-shirt for her	10
LEM1269	L&S Cotton Elastane T-shirt unisex	11
LEM1270	L&S Cotton Elastane Tanktop for her	14
LEM1275	L&S Cotton Elastane Tanktop unisex	14
LEM1400	L&S Boxershort	71
LEM3200	L&S Sweater unisex	54
LEM3210	L&S Polosweater unisex	54
LEM3213	L&S Polosweater With Open Hem unisex	56
LEM3225	L&S Heavysweat Hooded Cardigan unisex	43
LEM3229	L&S Heavysweat Raglan Sweater unisex	45
LEM3231	L&S Zipsweater unisex	56
LEM3234	L&S Heavysweat Hooded Raglan Sweater unisex	45
LEM3236	L&S Cardigan unisex	55
LEM3270	L&S Hooded Cardigan unisex	57
LEM3276	L&S Hooded Sweater unisex	57
LEM3350	L&S Polar Fleece Cardigan for her	63
LEM3355	L&S Polar Fleece Cardigan unisex	63
LEM3500	L&S Basic Mix Polo unisex	34
LEM3502	L&S Basic Mix Polo for her	34
LEM3503	L&S Flag Polo for her	31
LEM3505	L&S Flag Polo unisex	31

LEM3510	L&S Fit Polo unisex	33
LEM3511	L&S Heavy Mix Fit Polo unisex	35
LEM3535	L&S Basic Polo for her	32
LEM3540	L&S Basic Polo unisex	32
LEM3570	L&S Basic Cotton Elastane Polo for her	28
LEM3572	L&S Basic Cotton Elastane Polo unisex	27
LEM3574	L&S Basic Cotton Elastane Polo Long Sleeves for her	29
LEM3576	L&S Basic Cotton Elastane Polo Long Sleeves unisex	29
LEM3610	L&S Bonded Hooded Jacket unisex	68
LEM3627	L&S Softshell Hooded Jacket for her	64
LEM3629	L&S Softshell Hooded Jacket unisex	64
LEM3770	L&S Bodywarmer unisex	68
LEM3923	L&S Stretch Poly-Cotton Mix Poplin Shirt Long Sleeves for her	60
LEM3925	L&S Stretch Poly-Cotton Mix Poplin Shirt Long Sleeves unisex	60
LEM3932	L&S Poly-Cotton Mix Poplin Shirt Long Sleeves for her	59
LEM3935	L&S Poly-Cotton Mix Poplin Shirt Long Sleeves unisex	59
LEM4500	L&S Workwear Contrast T-shirt unisex	22
LEM4501	L&S Workwear Uni T-shirt unisex	23
LEM4504	L&S Everywear Cooldry T-shirt unisex	19
LEM4510	L&S Everywear Accent T-shirt Unisex	18
LEM4600	L&S Workwear Contrast Polo unisex	37
LEM4601	L&S Workwear Uni Polo unisex	36
LEM4602	L&S Everywear Cooldry Polo for her	38
LEM4604	L&S Everywear Cooldry Polo unisex	38
LEM4608	L&S Everywear Accent Polo for her	41
LEM4610	L&S Everywear Accent Polo unisex	41
LEM4700	L&S Workwear Contrast Polosweater unisex	46
LEM4701	L&S Workwear Uni Polosweater unisex	48
LEM4725	L&S Workwear Contrast Cardigan unisex	47

LEM4732	L&S Everywear Sweater Unisex	50
LEM4748	L&S Everywear Accent Polosweater Unisex	52
LEM4750	L&S Workwear Contrast Sweater unisex	47
LEM4751	L&S Workwear Uni Sweater unisex	48
LEM4762	L&S Everywear Cardigan Unisex	50
LEM4768	L&S Everywear Accent Cardigan Unisex	53
LEM4772	L&S Everywear Hooded Sweater Unisex	51
LEM4800	L&S Workwear Contrast Softshell Jacket unisex	69
LEM4827	L&S Everywear Softshell Jacket for her	65
LEM4829	L&S Everywear Softshell Jacket unisex	65
LEM4855	L&S Everywear Winter Softshell Jacket unisex	67



**ORIGINALS**  
BY **Lemon&Soda**



**WORKWEAR**  
BY **Lemon&Soda**



**DELUXE**  
BY **Lemon&Soda**



**PRIVATE LABEL**  
BY **Lemon&Soda**





[WWW.LEMON-SODA.EU](http://WWW.LEMON-SODA.EU)