

GILDAN®



STYLE & COLOUR GUIDE | EUROPE 2025



64800L



64800

Celebrating 20 years of Sustainable Manufacturing

Since the early 2000s, we have been early adopters of responsible apparel manufacturing, committed to respecting and protecting human rights, managing resources efficiently, and fostering positive development in our communities.

Gildan® is a brand owned by Gildan Activewear Inc. All statements and claims refer to Gildan Activewear Inc. and its operations as a whole.



FOR MORE DETAILS ON OUR ESG PRACTICES AND INITIATIVES

RESPECT FOR THE ENVIRONMENT



We understand the importance of protecting our future, that is why we are reducing our reliance on fossil fuels, and reducing water intensity and optimizing our operations:

- Goal to reduce both our direct and indirect greenhouse gas emissions.*
- Goal to reduce our water intensity by 20% by 2030 (compared to a 2018 base year).

RESPECT FOR CIRCULARITY



We are committed to minimizing our impact on the planet, which is why we strive for more circularity, responsible consumption and production patterns.

- Goals to source more sustainable textile fibers and yarns, such as sustainable/certified cotton and recycled polyester.
- Increasing use of recycled and sustainable packaging.
- Reducing manufacturing waste to landfills.

RESPECT FOR PEOPLE



As we continue to work closely with our employees, we take pride in fostering a safe and empowering workplace.

- Achieve gender parity for the collective group of employees representing director-level and above positions by 2027.◊
- Implementing high health and safety standards.

RESPECT FOR COMMUNITIES



Supporting the regions we work in is part of how we care for our communities and ecosystems.

- Increasing the amount we donate to our communities.
- Continue to encourage employee volunteerism.
- Maintaining a high percentage of local managers hired.

RESPECT FOR TRANSPARENCY



What sets us apart is the vertical integration of our manufacturing operations, giving us strong oversight of our supply chain, which helps us to achieve greater visibility, integrity and ownership.

- Transparently showing you the people behind our apparel.
- Continuously reporting on sustainability progress and targets.

* Our absolute Scope 1 and Scope 2 GHG emissions by 30% by 2030 (compared to a 2018 base year) and our Scope 3 GHG emissions by 13.5% by 2030 (compared to a 2019 base year).

◊ Based on the International Labour Organization's definition of parity (40 to 60% of either gender).

OUR NUMBERS SPEAK FOR THEMSELVES.

46.6%

of apparel packaging and trims contains recycled materials and/ or have relevant sustainability certifications*

*in 2023

\$12.4M

donated to local communities*

*from 2018 to 2023

97%

of employees are represented by health & safety committees*

*in 2023

RECOGNITIONS

But don't take our word for it, here is how recognizable organizations ranked us:



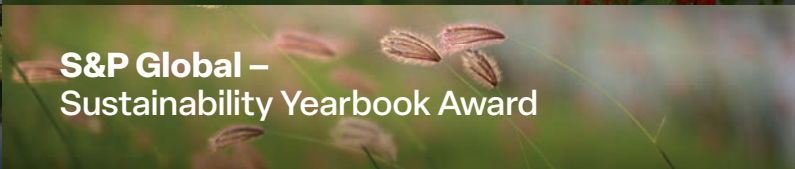
Dow Jones Sustainability Index



Corporate Knights' – The Best 50 Corporate Citizens in Canada



TIME Magazine – World Most Sustainable Companies



S&P Global – Sustainability Yearbook Award

BUY SMART. LOOK SMART.



At Gildan®, we're all about helping you make the smart move by providing dependable, quality printwear at the best prices. The kind of product that raises eyebrows and IQ's.

How do we achieve this?

Our vertically integrated manufacturing model allows us to oversee nearly every aspect of production, from supporting American farmers by purchasing U.S. cotton to loading your order onto the delivery truck. This ensures the greatest possible consistency, so you can count on a small Gildan® 5000 to fit consistently.

Our mission to make you look smart doesn't stop there. We're constantly innovating to enhance our products, with our new Soft Cotton technology that makes for softer and durable styles.

And if choice is what you need, we've got you covered. From 100% U.S. cotton to 100% polyester, performance wear to polos, and semi fitted to classic fits, we have the ideal option for any decorating technique.

From garments that look stylish on you or on paper, Gildan has you covered.

Gildan® . Just Smart.

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Awards, recognition,
certifications
and high fives.



Sedex Member

Sustainable Apparel Coalition



LOOKING FOR PRODUCT? DISCOVER OUR PRODUCT LOCATOR.



Gildan® Find Inventory Page

Finding the Gildan® products you want is as easy as point and click. Use our convenient online search tool to quickly locate preferred styles and colours currently available at distributors.



View Styles

search by style to browse your favorite products



Search By Colour

Search by style and colour to browse your favorite products.



Compare Styles

looking for options, compare styles and find inventory



Filter By Distributor

looking for options, compare styles and find inventory

FIND INVENTORY NOW

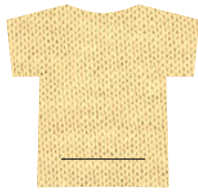
www.gildan.com/eu/en/find-inventory



GILDAN® COLOUR SWATCHES



Natural ■
2309C / 031



Vegas Gold ★
7507C / 019



S. Orange ▲
0 021C / 193



Red Mist ■
1797C / 267



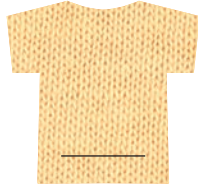
Light Pink ▲
684C / 020



Orchid ★
2635C / 191



Off White ■
9161C / 4DG



Yellow Haze ▲
7401C / 003



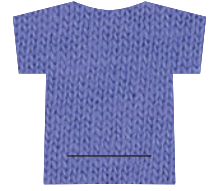
Orange ▲
2026C / 037



True Red ■
1935C / 338



Charity Pink ▲
189C / 300



Violet ■
7452C / 087



Sand ★
7528C / 038



Cornsilk ▲
393C / 475



Antique Orange ■
7599C / 252



Red ■
199C / 040



Azalea ▲
2045C / 071



Lilac ■
7679C / 284



Tan ★
2316C / 091



Daisy ▲
122C / 098



Heather Cardinal ▲
194C / 169



Scarlet Red ■
200C / 774



Heliconia ▲
213C / 010



Purple ■
2112C / 081



Old Gold ★
2313C / 222



Gold ▲
1235C / 024



Cardinal Red ▲
1955C / 011



Cherry Red ■
187C / 194



Pink Lemonade ▲
212C / D9G



Cobalt ■
2746C / 445



Mustard ▲
7407C / 6GG



Tangerine ★
2025C / 035



Antique Cherry Red ▲
7427C / 246



Garnet ▲
188C / 219



Dusty Rose ▲
7605C / 3G1



Deep Royal ■
288C / 765



T. Orange ★
7592C / 025



Sunset ▲
7578C / 285



Maroon ▲
7644C / 083



Russet ■
497C / 274



Paragon ★
7653C / 41G



Blackberry ■
276C / 278

***Discharge Printing Recommendation:**

★ Ideal ▲ Recommended ■ Not Recommended



Stone Blue ▲
2164C / 009



Baby Blue ★
292C / 326



Light Blue ★
543C / 069



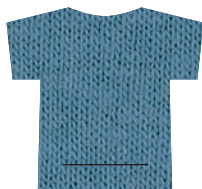
Teal Ice ▲
317C / 258



Mint Green ■
345C / 455



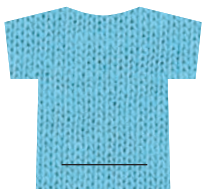
Safety Green ■
382C / 188



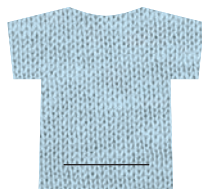
Indigo Blue ■
5405C / 080



Carolina Blue ▲
659C / 109



Sky ▲
297C / 187



Chambray ★
544C / 22G



Lime ▲
7488C / 012



Pistachio ▲
577C / 168



Blue Dusk ★
7546C / 076



Iris ■
660C / 056



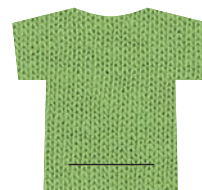
Lagoon Blue ■
637C / 21G



Chalky Mint ■
7472C / 26G



Kelly Mist ■
2243C / D2G



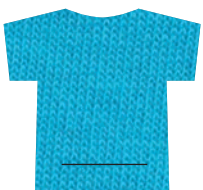
Kiwi ▲
2276C / 186



Metro Blue ■
2111C / 078



Heather Royal ■
2727C / 218



Caribbean Blue ■
312C / 308



NEW! Aquatic ▲
2460C / 8DG



Kelly Green ■
335C / 017



Sage ▲
2406C / 5GG



Heather Navy ★
432C / 170



Royal ■
7686C / 051



Heather Sapphire ■
7690C / 217



Tropical Blue ■
7712C / 280



Irish Green ■
2252C / 167



Heather Military Green ▲
416C / 231



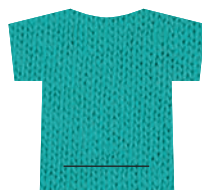
Navy Mist ★
534C / 3G3



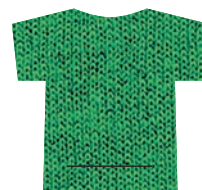
Dark Navy ▲
289C / 777



Sapphire ■
641C / 026



Jade Dome ■
7717C / 029



Antique Irish Green ■
348C / 248



Military Green ▲
5615C / 106



Navy ★
533C / 032



Midnight ▲
7708C / 286



Antique Sapphire ■
7706C / 254



Antique Jade Dome ■
7715C / 249



Forest Green ★
5535C / 033



Olive ★
448C / 039



Prairie Dust/Coyote Brown ★
7497C / 067



Graphite Heather ▲
CG 9C / 516



Charcoal ★
CG 10C / 042



Ice Grey ▲
WG1C / 023



White ■
000C / 030



Brown Savana ▲
7531C / 266



Dark Heather ★
7545C / 108



Tweed ▲
7540C / 276



Cement ▲
CG 6C / 2G6



Ash Grey ■
CG 3C / 093



Cocoa ▲
7595C / 1DG



Black ★
426C / 036



Smoke ★
B7C / 342



Storm Grey ▲
423C / 323



Sport Grey ■
CG 7C / 095



Dark Chocolate ★
412C / 105



Pitch Black ★
B6C / 3G9

LEGEND



Royal ■ — Pantone® Color Code
Color Name — 7686C / 051 — Gildan Color Code

Discharge Printing Recommendation:

- ★ Ideal
- ▲ Recommended
- Not Recommended

Note

The coated Pantone® colour code represents the closest available match for printing reference. Please refer to the actual fabric swatch for true colour matching.

Fiber content may vary by colour, see colour list for more details.

WHAT'S NEW

Uncover the latest in style and comfort with Gildan®! The Gildan® Softstyle™ line is enriched with SF100 and SF008, great for any occasion. Meanwhile, the new Gildan® Light Cotton line brings you the adaptable 3000 and 3000B. These new styles are crafted to offer unparalleled comfort and versatility.



SF100
Midweight Fleece Adult
Pocket Sweatpants



SF008
Midweight Fleece Adult
¼ Zip Sweatshirt



3000
Light Cotton Adult
T-Shirt



3000B
Light Cotton Youth
T-Shirt

DISCOVER THE COLOURFUL SIDE OF GILDAN® SOFTSTYLE™

Gildan® Softstyle™ fleece introduces a dynamic range of new hues, with 12 added to SF500, 11 to SF000, and 6 to SF600. Fun, fresh, and fabulous—embrace the vibrant possibilities.

SF500

- ASH GREY
- OFF WHITE
- DUSTY ROSE
- CARDINAL RED
- T. ORANGE
- SAGE
- AQUATIC
- BLUE DUSK
- CAROLINA BLUE
- COBALT
- SMOKE
- BROWN SAVANA



SF000

- ASH GREY
- CEMENT
- YELLOW HAZE
- OFF WHITE
- DUSTY ROSE
- LIGHT PINK
- MAROON
- TANGERINE
- SAGE
- PURPLE
- BROWN SAVANA



SF600

- OFF WHITE
- DUSTY ROSE
- RED
- MAROON
- ROYAL
- DARK HEATHER



GILDAN[®]
SOFTSTYLE™



GILDAN[®]
LIGHT COTTON™

GILDAN[®]
Heavy Cotton™

GILDAN[®]
Ultra Cotton™

GILDAN[®]
DryBlend™

GILDAN[®]
Heavy Blend™

Discover all our products at
gildan.com/eu/en



TABLE OF CONTENTS

13 Brand Story

14 Gildan Softstyle™

17 Gildan Softstyle™ & Gildan® Light Cotton™

18 Gildan Hammer® & Gildan® Ultra Cotton™

19 Gildan® Heavy Cotton™

20 Gildan® DryBlend®

21 Gildan® Heavy Blend™

22 Fabric Guide

23 Fit Guide

24 Sizing Chart

26 Decorator's Techniques

28 New Soft Cotton Technology

GILDAN® YOUR TRUSTED APPAREL PARTNER

Successful businesses always look for smart ways to satisfy their customers. At Gildan®, we understand that mission and are here to support you. We offer high-quality, affordable apparel in diverse styles, sizes, colours, and fits, ensuring you have the flexibility to get what you need.

This year, we've expanded our lineup with four new styles—SF100, SF008, 3000, and 3000B—and introduced new colours like Aquatic to your Gildan Softstyle™ fleece.

We have also rolled out our innovative Soft Cotton technology, now featured in the 2000 and 5000 family of styles. This process makes fabrics softer and more comfortable while maintaining affordability and durability, making it great for printing.

Gildan® is committed to your success, offering smart solutions for your apparel needs.

Gildan®. Just Smart.

SF008
Midweight Fleece Adult ¼ Zip
Sweatshirt

NEW



Model is 6'2" - M - Military Green

S - 3XL 10 COLOURS
CLASSIC FIT  
80% RING SPUN COTTON 285 g/m²
20% POLYESTER*

SF100
Midweight Fleece Adult Pocket
Sweatpants

NEW



Model is 6'2" - M - Stone Blue

S - 3XL 8 COLOURS
CLASSIC FIT  
80% RING SPUN COTTON 285 g/m²
20% POLYESTER*

SF600
Midweight Fleece Adult
Full Zip Hoodie

6 NEW
COLOURS



Model is 6'2" - M - Sand

S - 4XL 12 COLOURS
CLASSIC FIT  
80% RING SPUN COTTON 285 g/m²
20% POLYESTER*

SF000
Midweight Fleece Adult Crewneck

11 NEW
COLOURS



Model is 6'2" - M - Tangerine

S - 4XL 27 COLOURS
CLASSIC FIT  
80% RING SPUN COTTON 285 g/m²
20% POLYESTER*

SF500
Midweight Fleece Adult Hoodie

12 NEW
COLOURS



Model is 6'2" - L - Off White

S - 5XL 37 COLOURS
CLASSIC FIT  
80% RING SPUN COTTON 285 g/m²
20% POLYESTER*

SF500B
Midweight Fleece Youth Hoodie



Model is 4'9" - M - Red

YXS - YXL 15 COLOURS
CLASSIC FIT  
80% RING SPUN COTTON 285 g/m²
20% POLYESTER*



Full collection shown at
gildan.com/eu

*Fibre content varies by colour, see colour list for exceptions on pages 10 - 11. Not all sizes available in all colours. For colour offering, see pages 10 - 11.



RING SPUN
SOFT



TEAR AWAY
LABEL



ENHANCED
PRINTABILITY



SMOOTHER
SURFACE



SOFTNESS

64000 Adult T-Shirt

2 NEW
COLOURS



Model is 5'10" - M - Sky

S - 5XL 43 COLOURS
MODERN CLASSIC FIT  
100% RING SPUN COTTON* 150 g/m²

64000L Women's T-Shirt



Model is 5'11" - S - Pistachio

LS - L3XL 19 COLOURS
SEMI-FITTED  
100% RING SPUN COTTON* 150 g/m²

64000B Youth T-Shirt



Model is 4'2" - M - Daisy

YXS - YXL 18 COLOURS
MODERN CLASSIC FIT  
100% RING SPUN COTTON* 150 g/m²

65000 Midweight Adult T-Shirt



Model is 6'2" - L - Royal

S - 5XL 22 COLOURS
MODERN CLASSIC FIT  
100% RING SPUN COTTON* 185 g/m²

65000L Midweight Women's T-Shirt



Model is 5'7" - M - Heliconia

LS - L3XL 10 COLOURS
SEMI-FITTED  
100% RING SPUN COTTON* 185 g/m²

65000B Midweight Youth T-Shirt



Model is 4'1" - S - Irish Green

YXS - YXL 11 COLOURS
MODERN CLASSIC FIT  
100% RING SPUN COTTON* 185 g/m²



Full collection shown at
gildan.com/eu

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980
Adult T-Shirt



Model is 6'3" - M - Charity Pink

S - 3XL 12 COLOURS
MODERN CLASSIC FIT
100% RING SPUN COTTON 150 g/m²



67000
CVC Adult T-Shirt



Model is 6'0" - M - Kelly Mist

S - 4XL 5 COLOURS
MODERN CLASSIC FIT
60% RING SPUN COTTON
40% POLYESTER* 155 g/m²



67000L
CVC Women's T-Shirt



Model is 5'11" - S - Red Mist

LS - L2XL 4 COLOURS
SEMI-FITTED
60% RING SPUN COTTON
40% POLYESTER* 155 g/m²



64V00
Adult V-Neck T-Shirt



Model is 6'0" - M - Royal

S - 3XL 9 COLOURS
MODERN CLASSIC FIT
100% RING SPUN COTTON* 150 g/m²



64V00L
Women's V-Neck T-Shirt



Model is 5'11" - S - Cherry Red

LS - L2XL 8 COLOURS
SEMI-FITTED
100% RING SPUN COTTON* 150 g/m²



64400
Adult Long Sleeve T-Shirt



Model is 6'0" - M - Navy

S - 3XL 8 COLOURS
MODERN CLASSIC FIT
100% RING SPUN COTTON* 150 g/m²



Full collection shown at
gildan.com/eu

12 T-SHIRTS 2 POLOS
2 TANKS 4 SWEATS

*Fibre content varies by colour, see colour list for exceptions on pages 10 - 11. Not all sizes available in all colours. For colour offering, see pages 10 - 11.

64200
Adult Tank



Model is 6'0" - M - White

S - 2XL
SEMI-FITTED
100% RING SPUN COTTON* 150 g/m²

6 COLOURS



64200L
Women's Tank



Model is 5'7" - S - Black

LS - L2XL
SEMI-FITTED
100% RING SPUN COTTON* 150 g/m²

6 COLOURS



64800
Adult Pique Polo



Model is 6'2" - M - Cherry Red

S - 4XL
MODERN CLASSIC FIT
100% RING SPUN COTTON* 170 g/m²

14 COLOURS



64800L
Women's Pique Polo



Model is 5'9" - S - Navy

LS - L2XL
SEMI-FITTED
100% RING SPUN COTTON* 170 g/m²

9 COLOURS



GILDAN
LIGHT COTTON™

Introducing the latest addition to the Gildan® line - our new Gildan® Light Cotton™, crafted with 100% U.S. cotton* for an unparalleled quality experience. This collection promises a smooth printing surface great for all your customization needs. Designed with a modern classic fit and featuring a seamless body, these garments are available in both adult and youth sizes, ensuring comfort and style for everyone.



3000
Adult T-Shirt



NEW

Model is 6'2" - L - Sand

S - 3XL
MODERN CLASSIC FIT
100% COTTON* 150 g/m²

10 COLOURS



3000B
Youth T-Shirt



NEW

Model is 5'0" - M - Sport Grey

YXS - YXL
MODERN CLASSIC FIT
100% COTTON* 150 g/m²

6 COLOURS



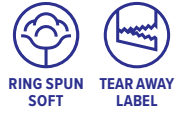
Full collection shown at
gildan.com/eu

2 T-SHIRTS

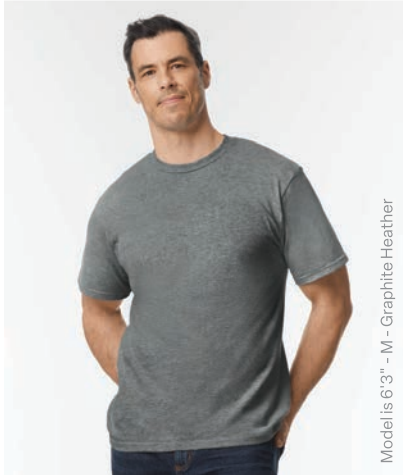
*Fibre content varies by colour, see colour list for exceptions on pages 10 - 11. Not all sizes available in all colours. For colour offering, see pages 10 - 11.



Made from 100% ring-spun cotton*, these garments feature a high stitch density that keeps them looking fresh and strong. Great for trendsetters, this collection invites you to add your custom designs for a personalized, street-style statement.



H000
Adult T-Shirt



Model is 6'3" - M - Graphite Heather

S - 4XL
12 COLOURS
MODERN CLASSIC FIT
100% RING SPUN COTTON*
205 g/m²

H400
Adult Long Sleeve T-Shirt



Model is 6'0" - M - Dark Navy

S - 4XL
4 COLOURS
MODERN CLASSIC FIT
100% RING SPUN COTTON*
205 g/m²

85800
Adult Pique Polo



Model is 6'0" - M - Red

S - 3XL
9 COLOURS
MODERN CLASSIC FIT
100% RING SPUN COTTON*
225 g/m²



The Gildan® Ultra Cotton™ collection has been upgraded with our new Soft Cotton technology, enhancing both printability and comfort. Made from 200 g/m² 100% U.S. cotton*, these styles offer durability and a modern look in a wide range of colours. Count on these classic fits for stylish, everyday wear that stands out.



2000
Adult T-Shirt



Model is 6'0" - M - S - Orange

S - 5XL
52 COLOURS
CLASSIC FIT
100% U.S. COTTON*
205 g/m²

2400
Adult Long Sleeve T-Shirt



Model is 6'2" - M - Dark Chocolate

S - 5XL
21 COLOURS
CLASSIC FIT
100% U.S. COTTON*
205 wg/m²



GILDAN® HAMMER®:
2 T-SHIRTS
1 POLO



GILDAN® ULTRA COTTON™:
2 T-SHIRTS

Full collection shown at
gildan.com/eu

*Fibre content varies by colour, see colour list for exceptions on pages 10 - 11. Not all sizes available in all colours. For colour offering, see pages 10 - 11.

5000
Adult T-Shirt



S - 5XL 53 COLOURS
CLASSIC FIT  
100% U.S. COTTON* 180 g/m²

5000L
Women's T-Shirt



LS - L3XL 13 COLOURS
SEMI-FITTED  
100% U.S. COTTON* 180 g/m²

5000B
Youth T-shirt



YXS - YXL 34 COLOURS
CLASSIC FIT  
100% U.S. COTTON* 180 g/m²

5100P
Toddler T-Shirt



2T - 6T 8 COLOURS
CLASSIC FIT  
100% U.S. COTTON* 180 g/m²





MOISTURE
WICKING



TEAR AWAY
LABEL

8800
Adult Polo



Model is 6'2" - S - M - Carolina Blue

S - 3XL
CLASSIC FIT
52% RING SPUN COTTON
48% POLYESTER*

14 COLOURS
205 g/m²

8800B
Youth Polo



Model is 4'9" - M - Sport Grey

YS - YXL
CLASSIC FIT
52% RING SPUN COTTON
48% POLYESTER*

6 COLOURS
205 g/m²

8000
Adult T-Shirt



Model is 6'2" - M - Red

S - 3XL
CLASSIC FIT
50% U.S. COTTON
50% POLYESTER*

10 COLOURS
180 g/m²

12500
Adult Hooded Sweatshirt

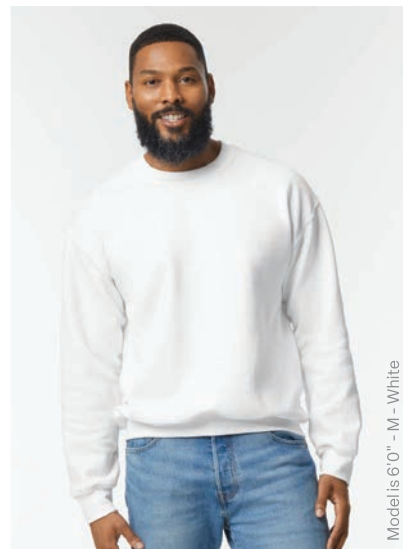


Model is 6'3" - M - Ash

S - 2XL
CLASSIC FIT
50% U.S. COTTON
50% POLYESTER*

11 COLOURS
310 g/m²

12000
Adult Crewneck Sweatshirt



Model is 6'0" - M - White

S - 2XL
CLASSIC FIT
50% U.S. COTTON
50% POLYESTER*

7 COLOURS
310 g/m²



Full collection shown at
gildan.com/eu

1 T-SHIRT
2 POLOS
2 SWEATSHIRTS

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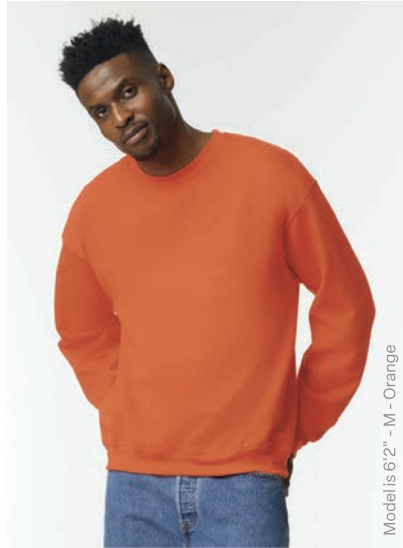
18500
Adult Hooded Sweatshirt



Model is 6'0" - S - M - Antique Cherry Red

S - 5XL 36 COLOURS
CLASSIC FIT 
50% U.S. COTTON 280 g/m²
50% POLYESTER*

18000
Adult Crewneck Sweatshirt



Model is 6'2" - M - Orange

S - 5XL 30 COLOURS
CLASSIC FIT 
50% U.S. COTTON 280 g/m²
50% POLYESTER*

18600
Adult Full Zip Hooded Sweatshirt



Model is 6'2" - M - Purple

S - 5XL 17 COLOURS
CLASSIC FIT 
50% U.S. COTTON 280 g/m²
50% POLYESTER*

18500B
Youth Hooded Sweatshirt



Model is 4'2" - S - Irish Green

YXS - YXL 18 COLOURS
CLASSIC FIT 
50% U.S. COTTON 280 g/m²
50% POLYESTER*

18000B
Youth Crewneck Sweatshirt



Model is 4'1" - S - Maroon

YXS - YXL 9 COLOURS
CLASSIC FIT 
50% U.S. COTTON 280 g/m²
50% POLYESTER*

18900
Fleece Stadium Blanket



ONE SIZE 7 COLOURS
50% U.S. COTTON 280 g/m²
50% POLYESTER*



Full collection shown at
gildan.com/eu

5 SWEATSHIRTS
1 BLANKET

*Fibre content varies by colour, see colour list for exceptions on pages 10 - 11. Not all sizes available in all colours. For colour offering, see pages 10 - 11.

FABRIC GUIDE

GILDAN® SOFTSTYLE™

100% RING SPUN COTTON
150 g/m² (WHITE 145 g/m²)

DECORATING TECHNIQUES

DTG	■
EMBROIDERY	■
HEAT TRANSFER / DTF	■
SCREEN PRINT	■
SUBLIMATION	■

GILDAN® SOFTSTYLE™ CVC

60% RING SPUN COTTON/
40 POLYESTER
155 g/m² (WHITE 150 g/m²)

DECORATING TECHNIQUES

DTG	■
EMBROIDERY	■
HEAT TRANSFER / DTF	■
SCREEN PRINT	■
SUBLIMATION	■

GILDAN® SOFTSTYLE™ POLOS

100% RING SPUN COTTON
170 g/m² (WHITE 165 g/m²)

DECORATING TECHNIQUES

DTG	■
EMBROIDERY	■
HEAT TRANSFER / DTF	■
SCREEN PRINT	■
SUBLIMATION	■

GILDAN® SOFTSTYLE™ MIDWEIGHT

100% RING SPUN COTTON
185 g/m² (WHITE 180 g/m²)

DECORATING TECHNIQUES

DTG	■
EMBROIDERY	■
HEAT TRANSFER / DTF	■
SCREEN PRINT	■
SUBLIMATION	■

GILDAN® SOFTSTYLE™ FLEECE

80% RING SPUN COTTON/
20% POLYESTER
285 g/m² (WHITE 275 g/m²)

DECORATING TECHNIQUES

DTG	■
EMBROIDERY	■
HEAT TRANSFER / DTF	■
SCREEN PRINT	■
SUBLIMATION	■

GILDAN® LIGHT COTTON™ T-SHIRTS

100% COTTON
150 g/m² (WHITE 145 g/m²)

DECORATING TECHNIQUES

DTG	■
EMBROIDERY	■
HEAT TRANSFER / DTF	■
SCREEN PRINT	■
SUBLIMATION	■

GILDAN HAMMER® T-SHIRTS

100% RING SPUN COTTON
205 g/m² (WHITE 200 g/m²)

DECORATING TECHNIQUES

DTG	■
EMBROIDERY	■
HEAT TRANSFER / DTF	■
SCREEN PRINT	■
SUBLIMATION	■

GILDAN® HEAVY COTTON™

100% U.S. COTTON
180 g/m² (WHITE 175 g/m²)

DECORATING TECHNIQUES

DTG	■
EMBROIDERY	■
HEAT TRANSFER / DTF	■
SCREEN PRINT	■
SUBLIMATION	■

GILDAN® ULTRA COTTON™

100% U.S. COTTON
205 g/m² (WHITE 200 g/m²)

DECORATING TECHNIQUES

DTG	■
EMBROIDERY	■
HEAT TRANSFER / DTF	■
SCREEN PRINT	■
SUBLIMATION	■

GILDAN® DRYBLEND® T-SHIRTS

50% U.S. COTTON/50%
POLYESTER
180 g/m² (WHITE 175 g/m²)

DECORATING TECHNIQUES

DTG	■
EMBROIDERY	■
HEAT TRANSFER / DTF	■
SCREEN PRINT	■
SUBLIMATION	■

GILDAN® DRYBLEND® POLOS

52% RING SPUN COTTON/50%
POLYESTER
205 g/m² (WHITE 200 g/m²)

DECORATING TECHNIQUES

DTG	■
EMBROIDERY	■
HEAT TRANSFER / DTF	■
SCREEN PRINT	■
SUBLIMATION	■

GILDAN® DRYBLEND® SWEATS

50% U.S. COTTON/50%
POLYESTER
310 g/m² (WHITE 300 g/m²)

DECORATING TECHNIQUES

DTG	■
EMBROIDERY	■
HEAT TRANSFER / DTF	■
SCREEN PRINT	■
SUBLIMATION	■

GILDAN® HEAVY BLEND™

50% U.S. COTTON/50%
POLYESTER
280 g/m² (WHITE 270 g/m²)

DECORATING TECHNIQUES

DTG	■
EMBROIDERY	■
HEAT TRANSFER / DTF	■
SCREEN PRINT	■
SUBLIMATION	■

Special Tips

DTG: The amount of pre-treat used on fabric blends might differ to the amount used on 100% cotton.

SUBLIMATION: Best results on 100% polyester, use it preferably on white or light colours. Use 50% polyester blends or higher for vintage and faded prints. Always check temperature settings to avoid melting of polyester.

Decorating Technique Exceptions Key

■ IDEAL ■ RECOMMENDED ■ NOT RECOMMENDED

FIT GUIDE

Adult fit



MODERN-CLASSIC FIT

Women's fit



SEMI-FITTED

Youth fit



MODERN-CLASSIC FIT



CLASSIC FIT



CLASSIC FIT



CLASSIC FIT

* A-Line - Rounded neckline, tapered short sleeves, relaxed A-Line shape through the body and longer length with wider hems.

SIZING CHART

* Measurements shown are chest X body

* Measurements shown are in cm

STYLE #	XS/LXS	S/LS	M/LM	L/LL	XL/LXL	2XL/L2XL	3XL	4XL	5XL
T-SHIRTS									
H000/H400		46x71	51x74	56x76	61x79	66x81	71x84	76x86	
2000/ 2400		46x71	51x74	56x76	61x79	66x81	71x84	76x86	81x89
3000 NEW!		46x71	51x74	56x76	61x79	66x81	71x84		
5000		46x71	51x74	56x76	61x79	66x81	71x84	76x86	81x89
5000L		44x65	49x66	54x69	59x71	64x72	69x74		
64000		46x71	51x74	56x76	61x79	66x81	71x84	76x86	81x89
64V00/64400		46x71	51x74	56x76	61x79	66x81	71x84		
64000L/64V00L		43x64	46x66	50x69	52x70	58x71	62x72		
64200		46x71	51x74	56x76	61x79	66x81			
64200L		43x64	46x66	50x69	52x70	58x72			
65000		46x71	51x74	56x76	61x79	66x81	71x84	76x86	81x89
65000L		43x65	48x66	53x69	58x71	64x72	69x74		
8000		46x71	51x74	56x76	61x79	66x81	71x84		
67000		46x71	51x74	56x76	61x79	66x81	71x84	76x86	
67000L		42x68	47x69	52x70	57x72	62x73			
980		46x71	51x74	56x76	61x79	66x81	71x84		

STYLE #	2T	3T	4T	5T	6T	YXS	YS	YM	YL	YXL
YOUTH T-SHIRTS										
3000B NEW!						36x46	41x52	43x56	46x60	48x64
5000B						41x52	43x56	46x60	48x64	51x67
64000B						36x46	41x52	43x56	46x60	48x64
65000B						36x46	41x52	43x56	46x60	48x64
5100P	28x38	30x41	33x43	36x46	38x48					

STYLE #	XS/LXS/YXS	S/LS/YS	M/LM/YM	L/LL/YL	XL/LXL/YXL	2XL/L2XL	3XL	4XL	5XL
POLOS									
85800		52x71	55x75	57x78	60x80	64x83	67x85		
8800		48x71	53x75	58x77	64x80	69x83	74x84		
8800B		41x50	43x55	46x60	48x65				
64800		52x71	55x75	57x78	60x80	64x83	67x85	71x88	
64800L		43x65	46x67	51x70	55x73	59x75			

STYLE #	XS/LXS/YXS	S/LS/YS	M/LM/YM	L/LL/YL	XL/LXL/YXL	2XL/L2XL	3XL	4XL	5XL
SWEATS									
12000/12500		51x69	56x71	61x74	66x76	71x79			
18000/18500		51x69	56x71	61x74	66x76	71x79	76x81	81x84	86x86
18600		49x69	54x71	59x74	64x76	69x79	74x81	79x84	82x86
18000B/18500B	41x50	43x54	46x57	48x61	51x65				
SF008 NEW!		51x71	56x74	61x76	66x79	71x81	76x84		
SF100 NEW!		75x38	75x41	76x43	77x46	77x48	79x51		
SF000/SF500		51x71	56x74	61x76	66x79	71x81	76x84	81x86	86x89
SF500B	41x51	43x55	46x58	48x62	51x66				
SF600		49x71	54x74	59x76	64x79	69x81	74x84	79x86	

STYLE #	SIZE					
ACCESSORY						
18900		OneSize: 127x152				

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DECORATOR'S

HEAT TRANSFER / DTF

Heat transfer involves combining heat and pressure to transfer images to garments. This is a great option for detailed prints, customization, shorter runs and quick turnaround times.



DIRECT TO GARMENT

Direct to garment printing (DTG) is printing on textiles using inkjet technology which usually utilizes specialized water-based inks. DTG is particularly effective for short runs, full color printing, or for reproducing fine detail.

EMBROIDERY

Embroidery is sewing a design, type or logo onto a garment with special thread. This technique gives garments a higher perceived value and works particularly well on heavier weight garments such as fleece.



TECHNIQUES

TIE DYE

Heat transfer involves combining heat and pressure to transfer images to garments. This is a great option for detailed prints, customization, shorter runs and quick turnaround times.



SUBLIMATION

Otatusant aute nobis moditatiae. Cabo. Ucipsae pediatia quos ut odis adi iducit re mo blab ipsa dolupis aut quam re ma nobitatia dem aut voluptat. Optate sus ducia dolum il ipiet ut re consequae custis nonsectotas quatemorem. Am est, ipis

SCREEN PRINT

Screen printing (or silk screening) is a technique that uses stencils and ink to create designs on garments. It is the most economical method for producing large quantities that involve cotton or cotton-blend garments.



New soft cotton technology.

Softer is the
new soft.

Our latest
breakthrough
in soft cotton
technology is
raising the bar
on your favourite
shirts, starting
with the new
Gildan® 2000
and 5000
families



Riley Green
Country music star

2000



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Just Smart